Zebra RFID – PROFINET



User Guide

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Revision History

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Contents

	6
List of Tables	8
About This Guide	10
Introduction	10
Chapter Descriptions	10
Related Documents and Software	10
Notational Conventions	11
FX9600 Reader Configuration	12
Update Reader Software	12
Setting Up PROFINET	12
Install PROFINET License	12
Select the Required Virtual Device Access Point (DAP) for the	
PROFINET App	13
Install and Run the PROFINET App	14
Configure the Device Name Using the PROFINET Commander Tool	15
Siemens TIA Portal Configuration for the FX9600 RFID Reader	16
Configuring the Siemens TIA Portal	16
Import the General Station Description (GSDML) Associated with the FX9600 RFID Reader	16
Browse the Catalog to Find the FX9600 Reader	16
Configure Device Name	17
Configure IP and Subnet Mask	17
Configure IO Cycle Time	19
Configure Various Modules on the FX9600 Reader	19
Create User Defined Data Types (UDT)	20
Select the Required Virtual Device Access Point (DAP) for the PROFINET App Install and Run the PROFINET App Configure the Device Name Using the PROFINET Commander Tool Siemens TIA Portal Configuration for the FX9600 RFID Reader Configuring the Siemens TIA Portal Import the General Station Description (GSDML) Associated with the FX9600 RFID Reader Browse the Catalog to Find the FX9600 Reader Configure Device Name Configure IP and Subnet Mask Configure IO Cycle Time Configure Various Modules on the FX9600 Reader Create User Defined Data Types (UDT)	13 14 15 16 16 16 17 17 19 20

Contents

22
22
24
24
25

Perform RFID Inventory Operation	27
Create Data Blocks and Variables to Use with Inventory Operation	
Inventory Command Ladder Diagram	
Inventory Response Ladder Diagram	
Simple Ladder Logic to Start and Stop Inventory	30
Inventory Command Parameter Structure	
Inventory Response Parameter Structure	
Standard EPC Parameter Structure	31
Extended Standard EPC Parameter Structure	32
Long EPC Parameter Structure	33
Extended Long EPC Parameter Structure	34
Sample Inventory Response Output	36

Perform RFID Access Operation	
Create Data Blocks and Variables to Use With Access Operation	
Access Command Ladder Diagram	
Access Response Ladder Diagram	
Simple Ladder Diagram to Perform Access Operation	
Access Command Parameter Structure	
Access Response Parameter Structure	
Sample Access Response Output	

FID SET/GET Parameter 4	13
RFID Parameters	13
RFID Capabilities4	14
Set/Get Parameters4	14
Profile4	14
Antenna Config 4	15
Delete Pre-Filter	15
Pre-Filter Config 4	16
Post-Filter Config	16
Trigger Config4	17
GPIO Config 4	18
Event Report5	50

Contents

Ν	Module Parameter Error Status	51
5	Sample Ladder Diagram to Set/Get RFID Parameters	51
	Ladder Diagram to Read Parameter from the FX9600 Reader	52
	Ladder Diagram to Write Parameter to PROFINET Devices	53

Alarms, Event Mask and Error Codes	55
Alarms	55
Antenna Disconnect Alarm	55
RFID Reader Exception	55
RFID Disconnect	55
Event Mask	55
RFID Error Codes	56

Appendix	59
Pre-Filter Settings Example	. 59
Report Tags That Match Pattern	59
Ignore Tags That Match Pattern	60
Reading Only Unique EPC Tags	. 61
Memory Estimation for Cyclic Data Exchange	62

List of Figures

Figure 1: Reader Web-Console	12
Figure 2: PROFINET License Version	13
Figure 3: Instantiate DAP	17
Figure 4: Device Name	17
Figure 5: IO Cycle	19
Figure 6: Standard EPC Response Modules	19
Figure 7: Adding a New External File	20
Figure 8: Creating UDTs	20
Figure 9: Module Parameter Configuration Page	22
Figure 10: Access Command Module	23
Figure 11: Antenna Configuration	24
Figure 12: Pre-Filter Configuration	25
Figure 13: Antenna 2	25
Figure 14: Trigger Configurations	26
Figure 15: DPWR_DAT Instruction - Data Sent from PLC to the FX9600 Reader	28
Figure 16: DPRD_DAT Instruction - Data Received from the FX9600 Reader to the PLC	29
Figure 17: Ladder Networks 4 and 5 - Receive Tag Data from Standard EPC Module_2 of FX9600	30
Figure 18: Ladder Logic to Start and Stop Inventory	30
Figure 19: Example Tag Inventory Response - Watch Table TIA Portal	36
Figure 20: Data_block_2	37
Figure 21: DPWR_DAT linstruction	38
Figure 22: Data_block_2.ACCRSP and Data_block_2.ACCRSP.Status.SeqNo	38
Figure 23: Sample Ladder Diagram	39
Figure 24: Sample Access Response (Read Operation) Output -	

Watch Table TIA Portal	42
Figure 25: Antenna Config Parameter	52
Figure 26: Ladder Diagram Example - Read Parameter from the FX9600 Reader	53
Figure 27: Ladder Diagram Example - Write Parameter from the FX9600 Reader	54
Figure 28: Memory Estimate Example	62

List of Tables

Table 1: Inventory Command Parameter Structure	31
Table 2: Standard EPC Parameter Structure	32
Table 3: Extended Standard EPC Parameter Structure	33
Table 4: Long Inventory Response	34
Table 5: Extended Long EPC Parameter Structure	35
Table 6: Access Command Parameter Structure	40
Table 7: Access Response Parameter Structure	41
Table 8: RFID Parameters	43
Table 9: Reader Capability	44
Table 10: Set Active Profile	44
Table 11: Get Active Profile Name	44
Table 12: Get Profile Name	45
Table 13: Antenna Config	45
Table 14: Delete Pre-Filter	45
Table 15: Pre-Filter Config	46
Table 16: Post-Filter Config	46
Table 17: Trigger Config	47
Table 18: GPIO Config	48
Table 19: Event Report	50
Table 20: Module Parameter Error Status	51
Table 21: Event Mask Descriptions	55
Table 22: RFID Error Codes	56
Table 23: Antenna Config Parameters - Report Tags	59
Table 24: Pre-Filter Config Parameters - Report Tags	59
Table 25: Antenna Config Parameters - Ignore Tags	60

List of Tables

Table 26: Pre-Filter Config Parameters - Report Tags	60
Table 27: Trigger Config - Read Only Unique EPC Tags	61
Table 28: Module and Sub-module Sizes	62

About This Guide

Introduction

This guide describes how to install the PROFINET app on the FX Series RFID Reader and how to configure it using Siemens TIA Portal to perform RFID operations.



IMPORTANT: If you have a problem with your equipment, contact Zebra Global Customer Support for your region. Contact information is available at: <u>www.zebra.com/support</u>.

Chapter Descriptions

Topics covered in this guide are as follows:

- FX9600 Reader Configuration provides steps to install and run the PROFINET app.
- Siemens TIA Portal Configuration for the FX9600 RFID Reader explains steps to configure the device to communicate with PLC.
- Module Parameters Configuration explains steps to set basic RFID configuration parameters at the time of connection setup with PLC.
- Perform RFID Inventory Operation includes steps to read RFID tag EPCs.
- Perform RFID Access Operation explains steps to read or write various memory banks of the RFID tag.
- RFID SET/GET Parameter explains how to read or write various RFID configuration parameters like antenna configuration, etc.
- Alarms, Event Mask and Error Codes lists details on various events and error codes specific to the RFID operation.
- Appendix includes Pre-Filter settings examples.

Related Documents and Software

The following documents provide more information.

- FX Series RFID Fixed Reader Integration Guide
- FX Series RFID Fixed Reader FX Connect Licensing Management User Guide
- RFID Reader Software Interface Control Guide

For the latest version of this guide and all guides, go to www.zebra.com/support.

About This Guide

Notational Conventions

The following conventions are used in this document:

- Bold text is used to highlight the following:
 - Dialog box, window and screen names
 - Drop-down list and list box names
 - Check box and radio button names
 - · Icons on a screen
 - Key names on a keypad
 - Button names on a screen.
- Bullets (•) indicate:
 - Action items
 - · Lists of alternatives
 - Lists of required steps that are not necessarily sequential.
- Sequential lists (such as those that describe step-by-step procedures) appear as numbered lists.

FX9600 Reader Configuration

Update Reader Software

Update the reader software to use the PROFINET functionality. The FX9600 Reader must run firmware version 3.8.7, or later. Verify the current running version from the FX9600 Reader web-console shown in Figure 1.



			M
Home			Help
Status			
Operation Statistics	Reader Administrat	ion Console	Check Status
			Check Statistics
Configure Reader			Gen2 Optional Operation Statistics
Read Tags			NXP Custom Operation Statistics
▶ Communication	Welcome to the FX Series (4 port) Reader Administration C	Console.	Events Statistics
			Other Custom Operation Statistics
Date Time			General Reader Configuration
IP Sec	Reader Software Version :	3.8.7	Read Point Configuration
Licopeo Managor			Advanced Antenna Configuration
License Manager	Reader Host Name :	EX0600EE0507	Region Contiguration
Change Password	Redder Host Malle .	1 X3000EI 33C7	Leventery and Read Tage
GPIO			Communication Settings
A	Reader Network IP Address :	192.168.0.50	LLRP
Applications			SNMP
Profiles	Reader Serial Number	17281010501305	Wireless
▶ Firmware	Reader Condition in	11201010001000	Services
			Serial Port Configuration
System Log	USB Port Status :	No Device Found	Date and Time Settings
Diagnostics			IPSec Settings
Shutdown	Power Source Type :	DC Supply	License Manager
			Change Password
Logout	Denne New disting Otation	Disabled	GPIO Settings
	Power Negotiation Status :	Disabled	Manage Profiles on the reader
			Firmware Version Information

If the reader is running an older software version, upgrade the reader with new version. Download the FX Series RFID Fixed Reader Integration Guide and follow the instructions in the section Firmware Upgrade.

Setting Up PROFINET

Install PROFINET License

Install the PROFINET license from the FX9600 Reader web-console. Follow the instructions in the FX Series RFID Fixed Reader FX Connect Licensing Management User Guide to request, obtain, and install the license for Zebra FX Series readers. When the license is installed, the licensing information can be viewed from the web-console shown in Figure 2.



IF Sec License Manager Change Password GPIO License License Name Index Profiles I aylagent-feature-lot License Version License Count License Count License License License Count License	License Operation: Release - When Release is selected license can be Relumed/Revoked to anyone
OPIO License License Name License Version Expiry Date License Count Applications 1 aylaagent-feature-lot 1.0 permanent 1	of the servers selected below from the Server Type filed.
Profiles 1 aylaagent-feature-iot 1.0 permanent 1	Host ID • License Operation: Repair - The repair option is peeded when the Trusted Storage accidentally gets
	bio0_84_24_8D_EF_95_C7 broken, due to which all the licensed applications gets
Eirmurare 2 nc-feature-ethernetip 1.0 permanent 1	600_84_24_8D_EF_95_C7 ceased. Once the repair option is exercised, the
3 nc-feature-profinet 1.0 permanent 1	00_84_24_8D_EF_95_C7 required licenses can be acquired again.
P system Log Diagnostics Shutdown Logout	Device: Offline - When it is set to Offline, license will be activated from .bin file. It has to be downloaded manually from the license server. Device: Online, When it is not to Colline, license will be

Select the Required Virtual Device Access Point (DAP) for the PROFINET App

PROFINET on FX9600 Readers supports four virtual DAPs:

- Standard EPC Reads 12-byte EPCs.
- Standard EPC Plus Reads 12-byte EPCs with extended tag information.
- Long EPC Reads 64-byte long EPCs.
- Long EPC Plus Reads 64-byte long EPCs with extended tag information.
- 1. Select the required virtual DAP, then click Set Properties.

ZEBRA		
ome		
atus 🦷 👘		
Operation Statistics	Zebra - FX9600	17281010501305
Configure Reader		
▶ Read points	Co	onfigure Reader
Region		
ead Tags	Name:	EX9600EE95C7 EX96
Communication	Description	EX9600EE95C7 Advanced Reader
ate Time	Lessinguon.	
Sec	Location:	
cense Manager	Contact:	Zebra Technologies Corporation
hange Password	Operation Status:	Enabled
PIO	Antenna Check:	Disabled -
pplications	Idle Mode Timeout (secs):	0
ofiles	Radio Power State:	On
	Power Negotiation:	Disabled -
System Log	Profinet Virtual DAP	Standard EPC -
agnostics		Standard LFC
agout	Allow Guest User:	Standard EPC
gour		Standard EPC Plus
		Long EPC Plus Properties

- 2. Reboot the device to complete the selection/update.
- 3. Navigate to the Shutdown page to reboot the device.

Install and Run the PROFINET App

The PROFINET app can be installed in one of two ways.

It can be installed along with the license by enabling the Install and Run application check-box. Note that with this method, the PROFINET app does not start up automatically.

To run the PROFINET app:

- 1. Navigate to the User Application page.
- 2. From the List of Installed apps drop-down menu, select PROFINET app.
- Select AutoStart to enable the PROFINET app to start up automatically during power cycle on the reader.
- **4.** To run the app, click the red Start/Stop button. The button turns green to show the app status as running.

or

It can be installed by using the web-console to install the app zip package.

To install the app as a Debian package:

- 1. Navigate to the User Application page and browse for the downloaded application zip package.
- 2. Click Install. When the app completes installation, it is available in the List of Installed apps drop-down list under Existing Packages.

Home		Applications ?
Status	User Application Page	This page provides the details of installed application and also to install applications in the reader
Configure Reader		
Pood Tage	Evision Deckares	List of installed Apps - This drop down menu shall list the current
Communication	Existing Packages:	 packages installed in the reader. Start/Stop - The image displays the running status as indicated
Pote True	List of Installed apps Start/Stop AutoStart Uninstall	below. Click the image to toggle the status.
Date lime	ZebraModbusApp V Uninstall	la la constante de la constante
IP Sec	Net Bet	Indicates App is running
License Manager	Meta Data	Indicates Ann is NOT running
Change Password	Package Name:ZebraiModbusApp Package Version: 1.0.0	Indicates App is NOT fulling
GPIO	Status: install user installed	AutoStart - Selecting this check box shall enable the application to
Applications	architecture: all	run at startup.
Profiles		Uninstall - Shall remove the package from reader.
▶ Firmware		How to create packages: Packages can be created using any of
▶ System Log		standard debain package creation tools or manually. The guidelines for
Diagnostics	Install New Package:	package creation for FX Series reader are listed below,
Shutdown		bit LSB executable, ARM, version 1, GNU Linux.
Logout	Current Package file is selected	The name of the binary executable must match the name of the package, excluding version name. For example, if the package name is
	nackage: ZebraProfinetApp. 1.0.0 zin Browse	package-1_2.1_all (package-1 version 2.1), then the name of binary
	Install	executable must be package-1. Inere can be more binaries apart from the above said one in the package. 3. The package shall contain a startup script in the name of
		start_packageName.sh to start the above said binary (and/or other binaries in the package if any). For example, if the package name is

- 3. Select AutoStart to enable the PROFINET app on the reader to start up automatically during the power cycle.
- 4. To run the app, click the red Start/Stop button. The button turns green to show the app status as running.

Home Status ▶ Operation Statistics ▶ Configure Reader	User Application Page	Home Status Status F Operation Statistics Configure Reader	e
Communication Date Time	Existing Packages: List of installed apps Start/Stop AutoStart Uninstall ZebraProfinetApp V Uninstall	Read Tags Existing Packages: > Communication List of Installed apps Date Time ZebraProfineIApp IP Soc IP	art Uninstall Uninstall
License Manager Change Password GPIO Applications	Meta Data Package Name:ZebraProfinetApp Package Version: 10.0 Status: Install user Installed architecture: all	License Manager Change Password GPIO GPIO Applications Applications Profiles	
Prohies ▶ Firmware ▶ System Log Diagnostics Shutdown Logout	- Install New Package:	Firmware System Log Diagnostics Studiown Logout Status: Select package from the browse buttor	1
	package: Browse Browse	package:	Browse



NOTE: The web-console session logs out upon app start-up. The reader is not accessible until the Name and IP are set using the PROFINET Commander, or similar tools.

Configure the Device Name Using the PROFINET Commander Tool

- 1. Download the free PROFINET Commander version from https://PROFINETcommander.com/.
- 2. Ensure the FX9600 Reader running the PROFINET app is connected to the same network as the PC running the PROFINET Commander tool.
- 3. Choose the appropriate NIC and select Browse.

🕎 PRO	OFINET Comma	nder - licensed	version								—		\times
<u>F</u> ile <u>E</u> d	it <u>T</u> ools <u>H</u> elp												
-	Import 👩	Brows:	Read ╞	R/W Data 🔜	Configure	NIC		1-Networ	k adapter 'Intel	(R) Ethernet Connecti 💌] @ D	evice Dia	ignostic
Navig	Config		Diagnostic	Record(s)	Controller Selec	t Mode:	1-Networ 2-Networ 3-Networ 4-Networ	<mark>k adapter 'Intel</mark> k adapter 'Micr k adapter 'Micr k adapter 'Orac	(R) Ethernet Connection osoft' on local host osoft' on local host le' on local host	(2) 21	9-LM' on	local ho	
				Device Name			Input	atputs)	Status	Output	Statu	ıs	
			_										

4. Select DCP Identify All. The FX9600 Reader is detected as shown.

	PN Browser								- 🗆 X
DCP Identify All							NIC Selection	2-Network adapter 'Intel(R) Ethernet Connection (2) 121	
F	PROFINET Device L	ist							
	MAC Addr	Device Name	Device Type	IP Addr	Subnet Mask	Router	VendID (hex)	DevID (hex)	Manufacturer
[84:24:8D:EF:95:C7		FX9600	0.0.0.0	0.0.0.0	0.0.0.0	034b	0064	Zebra Technologies Corporation

5. Enter the Name in the DCP Set Name text box and click DCP Set Name.

PN Browser DCP Identify PROFINET Device I	All					NIC Selection	− □ × 2-Network adapter 'Intel(R) Ethernet Connection (2) I21	
MAC Addr	Device Name	Device Type	IP Addr	Subnet Mask	Router	VendID (hex)	DevID (hex)	Manufacturer
84:24:8D:EF:95:C7		FX9600	0.0.0.0	0.0.0.0	0.0.0.0	034b	0064	Zebra Technologies Corporation
DCP Set Name	fx9600					Write Device	Name Temporary	

6. The FX9600 is now ready to be connected to the PROFINET network containing the PLC/PROFINET Controller. PLC/PROFINET Controller is able to set the IP address using the device name.

Siemens TIA Portal Configuration for the FX9600 RFID Reader

Configuring the Siemens TIA Portal

Import the General Station Description (GSDML) Associated with the FX9600 RFID Reader

- 1. Open the TIA portal (V15.1 or V16).
- 2. From the options menu, select Manage General Station Description files (GSD).
- 3. Browse and select the GSDML-V2.35-Zebra-FX9600-20201215.xml.

渦	Siemens - C:\profinet\prj\pn_rtc\pn_	rtc							
Pr	oject Edit View Insert Online (Options Tools Wind	ow Help						
	🛉 🎦 🔚 Save project ا 🐰 🗓 🗊	X 🎝 t (ª ± 🗐	•••••	💋 Go online	🖉 Go offline	🔐 🖪 🖪 🗶 🖃 🗌	Search in proje	ect⊳	- Rei
	Project tree 🔲 🖣 🕫	pn_rtc 🕨 Devices &	networks				_ 7 =	×	Hardware
	Devices	Manage general st	ation descriptio	n files)(n)(Options
	1 🖬 🔛 🖬	Installed GSDs	GSDs in the	project				•	
tworks	Name	Source path: C:	\profinet\prj\pn_rtc\	AdditionalFiles	GSD				
& ne	▼ _ pn_rtc	Content of import	ted path						Filter
Ces	Devices & networks	File		Version	Language	Status	Info		• 🛅 Detec
evi	▼ _ plc_1 [CPU 1212C A	GSDML-V2.35-Ze	bra-FX9600-202	V2.35	English	Already installed	To achieve	t	🕨 🛅 Distrik
	Device configura								Power
	🚱 Online & diagnos								Field (
_	Program blocks							- 1	▼
	Technology obje								Ad
	External source fi								
	PLC tags							>	
	Lee PLC data types								
	Opline backups	-							-
		<		1			>		
								-	
	Details view					Delete Install	Cancel		
			•		Auth	nor: MG3277			

4. Click Install.

Browse the Catalog to Find the FX9600 Reader

Select the same DAP set on the FX9600 Reader. See Select the Required Virtual Device Access Point (DAP) for the PROFINET App on page 13.



NOTE: The FX9600 Reader supports four virtual DAPs and any of them can be used at any point. However, if the virtual DAP selected on the FX9600 Reader is different from the one selected in the TIA portal, the connection cannot be established and a Hardware Mismatch error is reported by the PLC.

Figure 3 Instantiate DAP

Жŝ	Siemens - C:\profinet\prj\pn_rtc\pr	_rtc				
Pr	oject Edit View Insert Online	Options Tools Window Help				Totally Integrated Automatic
E	🛉 🎦 🔚 Save project ا 🐰 🧾 🕻	🖹 🗙 🎝 ± (# ± 🖥 🖳 🗓 🔛 🔛 🖉 Go	online 🖉 Go offline 🏭 🖪 🗶 📑	🛄 < earch in pr	oject> 🖬	POR
	Project tree 🛛 🔳 🖣	pn_rtc > Devices & networks		_ - = ×	Hardware catalog	
	Devices	🚽 To	pology view 🔒 Network view 📑	Device view	Options	
	🖬 📃 🖻	12 🕂 🕂 🛄 🔍 ±		Topold 4 >		
orks			^	- <u> </u>	✓ Catalog	
etwo	Name			Davias /	<pre></pre>	(ril
E a	▼ _ pn_rtc	plc 1 fx9600		▼ S7-1	Filter Profile	
es	Add new device	CPU 1212C FX9600	Standar	▼ p	Detecting & Mon	itoring
evio	T plc 1 [CPU 1212C A.	pic_1		-	Distributed I/O	2
ā	Device configura				Power supply and	d distribution
	V. Online & diagnos			▼ GSD	Field devices	
	Program blocks			▼ f	👻 🛅 Other field device	es
	Technology obje			-	🕨 🕅 Additional Eth	nernet devices
	External source fi		~		🛨 🛅 PROFINET IO	
	PLC tags	< Ⅲ > 100	% 🔽 🕂 🖓 🛄	< 111 >	Drives	
	PLC data types	0	Properties 1 Info (i) 9 Diagnostic		Encoders	
	Watch and force				🕨 🛅 Gateway	
	🕨 🙀 Online backups 🗸 🗸	General			▼ <u> </u> 1/0	
					🔻 🛅 Zebra Te	echnologies
	M Details view				🔻 🛅 RFID	Readers
	• Details view	No 'properties' available.			👻 🛅 H	ead module
		No 'properties' can be shown at the mo	ment. There is either no object selected or the s	elected	-	FX9600
		object does not have any displayable pi	operties.			FX9600 Long EPC
	Name					FX9600 Long EPC Plus
						FX9600 Standard EPC
						FX9600 Standard EPC Plus

Configure Device Name

Enter the same device Name set in Configure Device Name.





Configure IP and Subnet Mask

1. Assign the IP and Subnet Mask, as necessary, to enable communication with the PLC.

fx9600 [FX9600 Standard E	EPC] Info 🚺 Diagnostics	
General IO tags	System constants Texts	
▼ General	Ethernet addresses	~
Catalog information PROFINET interface [X1]	Interface networked with	
General	Subnet: PN/IE_1	
 Advanced options 	Add new subnet	
Interface options	•	
 Real time settings 	IP protocol	
IO cycle	Set IP address in the project	
RJ45 10/100 MBit/s	Set ir address in the project	
Identification & Mainten	IP address: 192 . 168 . 0 . 50	
	Subnet mask: 255 . 255 . 0	
	Synchronize router settings with IO controller	
< III >	Use router	~

2. Connect the PLC and FX9600 by drawing the line between them in Network view.

		📑 Topology view	/ 🚠 Network view	Device view
Network Connections	HMI connection	- 🖭 🕫 🖽 🛄	Q ± 📑	Network overvie 4
plc_1 CPU 1212C	fx9600 PX9600 Stand plc_1 PN/IE_1			 Device \$7-1200 station plc_1 GSD device_1 fx9600
< III	> 100%	, 🔽	· · · · · · · · · · · ·	< II >
PN/IE_1 [Industrial Ethern	et]	Reporties	🗓 Info 🔒 🗓 Dia	gnostics 🛛 🗖 🗖 🤝
General IO tags	System constants	Texts		
 PROFINET Subnet General 	General			
 Domain management Sync domains 		Name: PN/IE_1		
 Sync-Domain_1 MRP domains Overview isochronous plc_1.PROFINET IO-Syste 	• s	7 subnet ID: 6030 Conne subne	- 1 ct devices that are not lin t in case of port connection IP address for uniqueness	ked with this m.

Configure IO Cycle Time

Choose IO cycle time. 4 ms is the fastest rate supported when using the FX9600 for tag Inventory operations. If using the FX9600 Reader for Access operations, it is recommended to use 32 ms, or a lower rate, as Access operations tend to be slower compared to Inventory operations.

pn_rtc → Ungrouped device	s ▶ fx9600 [FX9600 Star	ndard EPC]		_∎≣×
		🛃 Topology view	🛔 Network view	Device view
fx9600 [FX9600 Standard Ef	M 🖽 🚾 🖌 🖽 🛄	€, ±		- 🖬 🔲
5260				^
				avice
_				► date
-				
				~
<		> 1009	6 💌	
fx9600 [FX9600 Standard EP	PC]	Q Properties	🗓 Info 追 🗓 Diagr	nostics 💿 🗆 🤜 🤜
General IO tags S	ystem constants Text	s		
▼ General				^
Catalog information				=
▼ PROFINET interface [X1]	Update time			
General				
Ethernet addresses		Calculate upo	date time automatically	
Advanced options		💽 Set update ti	me manually	
Real time settings	Update	time: 4.000		ms 💌
 RJ45 10/100 MBit/s 		Adapt update	time when send clock ch	hanges
Identification & Mainten				langes
	Watchdog time			
	Accepted update cycles with	thout		
	necepted aparte cycles wi	chour		

Figure 5 IO Cycle

Configure Various Modules on the FX9600 Reader

Access Command/Response module can only be configured at slot 1. This has 2 submodules one for command and one for response. These are used for the Memory Access operation on the RFID tag.

Inventory Command module can only be configured at slot 2. This module is used to start/stop the tag Inventory operation.

Up to 10 Standard EPC Response modules can be configured between slots 3 and 12. Figure 6 shows two Standard EPC Response modules configured at slot 3 and 4, respectively.

Each Response module can fetch 1 EPC tag in each IO cycle from the FX9600 Reader to PLC. Depending on the tag Read Rate required and memory availability on the PLC, configure as many Standard Response modules as needed.

Figure 6 Standard EPC Response Modules





NOTE: With IO cycle time set to 4 msec, it is possible to fetch a maximum of 62 tags each second. If more than 62 tags need to be read each second consider another Inventory Response module. A maximum of 10 Response modules can be configured and more than 600 tags can be read each second.

In addition, whenever the AB_FLIP option is selected for Target Parameter in Antenna Config, it is required to have several Inventory Response modules. This is because AB_FLIP configures the radio to read the RFID tags in both state A and state B. This results in a very high tag read rate. If the number of Response modules are inadequate, then a buffer overflow occurs on the FX9600 Reader as it can only hold a certain amount of tags in its memory for the PLC to read. When buffer overflow occurs, the oldest tag info is discarded on the FX9600. This may result in loss of valuable data.

Create User Defined Data Types (UDT)

Add necessary UDTs supplied by Zebra for the FX9600 Reader by selecting Add new external file, shown in Figure 7.

K Siemens - C:\profinet\prj\pn_rtc\pn_rtc						- 7
Project Edit View Insert Online Options	Tools Window Help				Totally Inter	vated Automation
📑 🎦 🔚 Save project 🔳 🐰 🗉 🗎 🗙 🌎 :	🛓 🌃 Open				×	PORTAL
Project tree	← → × ♠ → Thi	is PC > OSDisk (C:) > profinet > newda	atamodel > dtypes	Search dtyr	Des D	9 ∎∎▶
Devices		ste t essen (e) t premier t neme	annout i alypes	o contratiji		E
198 TEL	Organize New folde	er			8== • 🔟 🕐	
ž i i i i i i i i i i i i i i i i i i i	ZebraCommon ^	Name	Date modified	Туре	Size	
Name	OneDrive - Zebra	I AccessCommandType.udt	8/6/2020 3:12 PM	UDT File	1 KB	
E ▼ pn_rtc		≪ AccessResponseType.udt	8/6/2020 3:12 PM	UDT File	1 KB	
Add new device	Zebra Technologie	🐗 AntennaConfig.udt	5/29/2020 5:42 PM	UDT File	1 KB	
Devices & networks	FXSeries-Profine		6/10/2020 7:01 PM	UDT File	1 KB	-
Implc_1 [CPU 1212C AC/DC/Rly]	This PC	ÆxtLongEPCType.udt	5/20/2020 4:31 PM	UDT File	1 KB	
Device configuration		ÆxtStdEPCType.udt	5/20/2020 4:31 PM	UDT File	1 KB	ars C
S Online & diagnostics	J 3D Objects	≪ GPIOConfig.udt	6/11/2020 11:57 AM	UDT File	2 KB	ponents
Technology objects	Desktop	InventoryCommandType.udt	5/7/2020 6:48 PM	UDT File	1 KB	lonitoring
External source files	Documents	LongEPCType.udt	5/20/2020 4:18 PM	UDT File	1 KB)
Add new external file	Downloads	Ø PostFilter.udt	5/29/2020 5:42 PM	UDT File	1 KB	and distribution
AccessCommandType.udt	Music	Ø PreFilter.udt	5/29/2020 5:43 PM	UDT File	1 KB	-
AccessResponseType.udt	Pictures	ProfileName.udt	6/19/2020 6:02 PM	UDT File	1 KB	vices
InventoryCommandType.udt	Videos	ReaderCaps.udt	6/22/2020 6:38 PM	UDT File	1 KB	0.00
StdEPCType.udt	videos	StdEPCType.udt	5/20/2020 4:19 PM	UDT File	1 KB	0
✓ Details view	OSDisk (C:)	IriggerInfo.udt	5/8/2020 12:56 PM	UDT File	1 KB	
	Disconnected Nr 🗸					
	File na	ame:		 All sources 	(*.scl;*.db;*.udt) ~	5
Marca -		C.		0	Count	i i i i i i i i i i i i i i i i i i i
Name				Open	Cancel	
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		Domain management			¥	
	< 11	> <		:	> Information	

Figure 7 Adding a New External File

After adding the necessary UDT files, create UDTs by right clicking and selecting Generate blocks from source option, shown in Figure 8.

Figure 8 Creating UDTs

Siemens TIA Portal Configuration for the FX9600 RFID Reader

渦	Siemens - C:\profinet\prj\pn_rtc\pn_	rtc					
Pr	oject Edit View Insert Online	Options	Tools	Window	Help		
E	🛉 🎦 🔚 Save project 🔳 🐰 💷 🗓	Oper	1			🞇 💋 Go online 🖉 Go offline 🎄 🖪 🔀	= 11
	Project tree	X Cut			Ctrl+X	ouped devices → fx9600 [FX9600 Standard EP	C]
	Devices	Copy			Ctrl+C	- Topology	viow
	Devices	Paste	1		Ctrl+V		VIEW
s	EM	X Delet	le		Del	500 Standard EPC 💌 📇 🚟 🛄 🔍 🛓	-4
sk		Rena	me		F2		^
1	Name	🝠 Go or	nline		Ctrl+K		
Ĕ	Ic_1 [CPU 1212C AC/DC/Rly]	Go of	fline		Ctrl+M		
8	Device configuration	Start	simulatio	n Ctrl-	+Shift+X		
ic	😵 Online & diagnostics						
l s	🕨 🚘 Program blocks	Searc	th in proje	ct	Ctrl+F	8. C	
	🕨 🚂 Technology objects	Gene	rate block	is from so	urce		
	 External source files 	X ² Cross	-reference	es	F11		
_	Add new external file	🔚 Call s	tructure				1
	AccessCommandType.u	🔳 Assig	nment list	t			
	AccessResponseType.u	G Prope	erties	A	lt+Enter		
	🧳 InventoryCommandTyp]	
	StdEPCType.udt						
	PLC tags						~
	PIC data tanan						

Module Parameters Configuration

RFID parameters like Profile, Antenna, Pre-Filter and Trigger Configurations can be set at the time of connection establishment between the PLC and device.

Accessing the Module Parameters Configuration Page

The Module Parameters Configuration page can be accessed from the Inventory Commnd_1 module and Access Command module.



Figure 9 Module Parameter Configuration Page



pn_rtc > Ungrouped devices > fx9600 [FX960	00 Standard EPC]			-	.∎∎×
		📱 Topology	view 🔒 No	etwork view 🛛 🕅 Device	view
🔐 fx9600 [FX9600 Standard EPC 💌 📃 🕎 🍊	∃ 🔲 €, ±	_	Device o	verview	
		-		indula.	Pack
				69600	
				Interface	0
600				Access Command/Response	0 _
1991 1991				Access Command	0
			•	Access Response	0
			1	Inventory Command_1	0
			-	Standard EPC Module_1	0
				Standard EPC Tags	0
				HandShake	0
			-	Standard EPC Module_2	0
				Standard EPC Tags	0
				HandShake	0 ~
		> 100%			>
Access Command [Access Command]		S Proper	ies 🔄 🛄 Info	Diagnostics	
General IO tags System constants	Texts				
General	· · · · · · · · · · · · · · · · · · ·				^
Module parameters Module parameters					=
I/O addresses RFID Configuratio	n				
Configu	ration Type: No Config				-
	Profile ID: No Config				- 11
Enable Anten	na 1 Config: Custom Only				
-	Profile and Custom				_
	Default				
- An	tenna 1 Sel: SL ALL				-
Antenna	a 1 Session: S1				-
Anten	na 1 Target: State A				•
Antenna 1 RF	Mode Index: 0				
Antenna 1 TAG	Population: 100				
Antenna 1 Power	evel(dBm): 3000				~

Configuration Type:

- No Config Module parameters are not processed.
- Profile Only Select profile on the reader using Index.
- Custom Only To override default antenna, Pre-Filter and Trigger configurations.
- Profile and Custom Select Profile and Override default antenna, Pre-Filter and Trigger configurations.
- Default Default values are set for Profile, Antenna configuration, Pre-Filter ID 1 and Trigger configuration. Any previous settings for these options are discarded.



NOTE: When using both Access and Inventory commands, it is necessary to use module parameter configuration on only one of these modules. On the other module, Configuration Type should be set to the default value (None). This avoids overwriting configurations.

Antenna Configuration Using Module Parameters





Antenna Configuration is applied when the Configuration Type is set to Custom Only or Profile and Custom.

Antenna configuration can be applied to individual Antenna ID from 1 – 8 by setting the Config Parameter to Enable.

Additionally, if all the Antennas need to have the same configuration, Antenna 1 ID configuration can be applied to all Antennas by selecting All Antenna in the drop-down menu, shown in Figure 11. If the Antenna configurations differ for each antenna, configurations can be applied to the respective Antenna IDs.

Power Level Range, RF Mode Index supported depends on the Region selected at time of initial Reader configuration.

Antenna Config with RF Mode Index beyond 39 can be set using Profinet Acyclic Write method (see Set/Get Parameters on page 44).

Pre-Filter Configuration using Module Parameters

Pre-Filter can be configured to Include/Exclude tags based on the TAG EPC Pattern/ID.



				Long Di								-
							• fx960	D	0	0		^
							Int	erface	0	0 X1		
							Acces	s Command/Respon.	0	1		
				Þ			Inven	tory Command_1	0	2		
							 Stand 	ard EPC Module_1	0	3		
_							Sta	andard EPC Tags	0	3 1	101	
				\mathbf{v}			Ha	ndShake	0	3 2		~
<		> 100%			<			111			>	,
Inventory Comma	ano	d_1 [Inventory Command]			Q	Prop	erties	🗓 Info 追 🗓 [Diag	nostics		-
General IO	ta	gs System constants T	exts									
General	Π	Antenna 8 Power Level(dBm):	3000									~
Module para		Enable Prefilter 1 Config:	Enable									
I/O addresses							7					,
		Prefilter 1 ID:	1									
		Prefilter 1 Antenna ID:	Antenna 2								-]
		Prefilter 1 Action:	Include Tags								-]
	4	Prefilter 1 Bit Offset:	Include Tags									
		Prefilter 1 Tag Pattern Bit County	Exclude Tags						_			1
	-	fremer i lag i attent bit count.	10									-
		Prefilter 1 Tag EPC Pattern:	2F,22,00,00,0	00,00,	00,00,0	0,00,	00,00,00,	00,00,00,00,00,00,00	,00,0	00,00,00,00,0	0,00,00,0	
		Enable Trigger:	Disable								-	
		Linable ingger.	Distole									
		Start Trigger Type:	Immediate	_							-	•
< III >	1	¢ III									>	

In the example, tags with matching EPC Pattern 2F 22 at offset 0 are only included while reporting the tags found during inventory.



General IO tags	System constants Te	exts
General	Antenna 1 Power Level(dBm):	3000
Module para	Enable Antenna 2 Config:	Enable
I/O addresses	Antenna 2 ID:	Antenna 2
	Antenna 2 Sel:	SL ALL
	Antenna 2 Session:	\$2
f	Antenna 2 Target:	State A
•	Antenna 2 RF Mode Index:	0
	Antenna 2 TAG Population:	100
	Antenna 2 Power Level(dBm):	3000
	Enable Antenna 3 Config:	Disable
	Antoneo 2 ID: III	A



NOTE: In the selected Antenna ID of the Pre-Filter, Antenna 2 Sel must be set to SL ALL and Antenna 2 Target must be set to State A only. In the example shown in Figure 13, Pre-Filter is set in Antenna 2 ID, the Antenna 2 ID configuration parameters Sel and Target are set to SL ALL and State A, respectively.

Trigger Configurations Using Module Parameter

Trigger configurations can also be set using module parameters on the Inventory Command module as shown in Figure 14.

Inventory Command_1	[Inventory Command]		Rroperties	🗓 Info 追 🗓 Diagnostics	
General IO tags	System constants T	exts			
General	Enable Trigger:	Disable			▼ ^
Module para	Start Trigger Type:	Immediate			-
I/O addresses	Start GPI Port Number:	1			
	GPI Start Event Type:	High to low			•
	Periodic Time(millisecond):	0			
	Start Delay(millisecond):	0			
	Stop Trigger Type:	Immediate			•
	Stop GPI Port Number:	1			
-	GPI Stop Event Type:	High to low			-
•	Enable Tag Event:	Disable			-
	Tag Event Timeout(millisecond):	0			
	Count:	1			
	Timer(milliseconds):	0			=
	Periodic Report Duration(second):	-1			
					*
					>

Figure 14 Trigger Configurations



NOTE: Errors reported due to invalid values for any of these parameters can be read using an Acyclic read of Record Parameter Index 80 as described in Module Parameter Error Status on page 51.

Perform RFID Inventory Operation

Siemens S7-1200 PLC and TIA Portal V15.1 are used to demonstrate the RFID Inventory start/stop operation.

Create Data Blocks and Variables to Use with Inventory Operation

- 1. Create s Data Block (Data_block_1) by selecting Add new block.
- Create variables to hold Inventory Command and Standard EPC Response data and choose the appropriate Data Type, shown below. These variables are used in the Ladder Diagram to exchange data between PLC and the device.
 - **a.** InvCmd Variable is defined of type InventoryCommandType. It holds the data related to the Inventory command that is sent from the PLC to the device in each cycle.
 - b. StdResp1 Variable is defined of type stdEPCType. It holds the data related to 1 TAG EPC that is sent from the device to the PLC.

Project tree	∎ ◀	pŋ	_rtc	► p	olc_1	[CPU 1212C AC/	DC/Rly] 🕨 Prograi	m blocks	▶ Data_	block_1 [DB1]				
Devices														
1 1 1 1	1	ý.	≣¢		₽/	崖 🙄 Keep ad	tual values 🔒 Sr	napshot ⁽	吗. 回, Co	opy snapshots to sta	rt values 🛛 🖳 🛛	Lo	ad start value:	as actual va
		Г	Data	Jata_block_1										
Name			1	lame			Data type	Offset	Start valu	e Retain	Accessible f	Writa	Visible in	Setpoint
▼ 🔄 pn_rtc	^	2		•	InvC	md	*InventoryComman.	0 0				\checkmark		
📑 Add new device		3	-		(Command	Byte	0.0	16#0		~	\checkmark	V	
Devices & networks		4			÷	landshake	Byte	1.0	16#0		~	\checkmark	V	
plc_1 [CPU 1212C AC/DC/Rly]		5			E	nablePreFilter	Byte	2.0	16#0		~	\checkmark	V	
Device configuration	=	6			E	nablePostFilter	Byte	3.0	16#0		~	\checkmark	V	
Online & diagnostics		7	-00		1	Antenna Mask	Dint	4.0	0		~	\checkmark	\checkmark	
🔻 🛃 Program blocks		8		•	StdF	lesp1	"StdEPCType"	8.0				\checkmark		
Add new block		9	-00		• 5	tatus	Struct	8.0			~	\checkmark	~	
💶 Main [OB1]		10			•	ErrorStatus	Word	8.0	16#0		~	\checkmark	V	
Data_block_1 [DB1]		11	-00		•	EventMask	Word	10.0	16#0		~	\checkmark	V	
Data_block_2 [DB3]		12	-		•	AntennaStatus	Byte	12.0	16#0		v	\checkmark	V	
System blocks		13			•	GPIOStatusMask	Byte	13.0	16#0		~	\checkmark	~	
Technology objects		14			•	TagCount	Byte	14.0	16#0		V	\checkmark	V	
 External source files 		15	-		•	SeqNo	Byte	15.0	16#0		~	\checkmark	V	
📑 Add new external file		16	-00		• 1	agReport	Struct	16.0			~	\checkmark	~	
🎸 AccessCommandType		17	-		•	SeenCount	Word	16.0	16#0		~	\checkmark	V	
💰 AccessResponseType.ud		18			• 1	TagEpc	Array[011] of Byte	18.0			~	\checkmark	~	
🎸 InventoryCommandTy		19	-		•	 TagTimeStamp 	Struct	30.0			V	\checkmark	V	
💰 StdEPCType.udt		20	-			Year	Byte	30.0	16#0		~	\checkmark	~	
PLC tags		21				Month	Byte	31.0	16#0		~	\checkmark	v	
PLC data types		22				Day	Byte	32.0	16#0		 Image: A start of the start of	\checkmark	~	
Watch and force tables	~	23	-			Hour	Byte	33.0	16#0		~	\checkmark	v	
✓ Details view		24				Minute	Byte	34.0	16#0		 Image: A start of the start of	\checkmark	~	
		25				Second	Byte	35.0	16#0		~	\checkmark	V	
	_	26				Millisecond	Byte	36.0	16#0		V	V	v	
		27				Millisecond	Byte	37.0	16#0		V	V	V	
Name		28			•	TagLength	Byte	38.0	16#0		V	\checkmark	V	
		29			•	Antennald	Byte	39.0	16#0		v	\checkmark	V	
		30			•	RSSI	Byte	40.0	16#0		v	\checkmark	v	

3. From the Properties page of the newly created Data Block, uncheck the Optimized block access.

Name			Na	me			Data type	Offset	Name				Name	e Data type Offset Start value Retain Ac
 pn_rtc 	^	2	- 🗈	▼ 1	nvCmd		*InventoryComman	0.0			2	-		Data block 1 [DB1]
📑 Add new device		3	-0	•	Comn	and	Byte	0.0	Add new device		3	-		
📥 Devices & networks		4	-01	•	Hands	hake	Byte	1.0	- Devices & petworks		4	-		General Texts
Plc_1 [CPU 1212C AC/DC/Rly]		5	-0	•	Enabl	PreFilter	Byte	2.0	T plc 1 [CPU 1212C AC/DC/RM]		5	-		General
Device configuration	=	6	-0	•	Enabl	PostFilter	Byte	3.0	Device configuration		6	-		Attributes
🖳 Online & diagnostics		7	-0	•	Anten	naMask	Dint	4.0	Queline & diagnostics	-	7	-01		Time stamps
🔻 🛃 Program blocks		8	• 🗈	▼ 5	StdResp1		"StdEPCType"	8.0	Program blocks		8			Compilation
💣 Add new block		9	-01	• •	 Statu: 		Struct	8.0	Add new block		9	-		Protection
📲 Main [OB1]		10	-0		En	orStatus	Word	8.0	Main [OB1]		10	-		Attributes
Data_block_ Oper			_			III Assignm	ent list	.0	Data block 1 [DB1]		11	-		Download without reinitializati
Data_block_					cul av	Cuitaba		.0	Data block 2 [DB3]		12	-		DB accessible from OPC UA
 System bloc Cont 					Ctrl+X	Switch	rogramming language	.0	System blocks		13	-01		
Technology obje Copy					CtrluV	Know-ho	w protection	.0	Technology objects		14	-61		
 External source 					CUI+V	E Print	Ctrl	+P .0	External source files		15	-01		
Add new ext Copy	as text					🔒 Print pre	view	.0	Add new external file		16	-61		
AccessComr 🗙 Delet	te				Del	Properti	as Alt_En	.0	AccessCommandType		17	-0		
💰 AccessRespo 🛛 Rena	me				F2	- Inopera		.0	AccessResponseType.ud		18	-61		
G InventoryCor	pile			_	•	1		.0	Inventor/CommandTy		19	-01		
StdEPCType.	nload to de	avice			•			.0	StdEPCTvpe.udt		20	-0		
🕨 🔚 PLC tags 💋 Go of	nline				Ctrl+K			.0	PLC tags		21	-0		< III >
Eq PLC data types Go of	ffine				Ctrl+M			.0	PLC data types		22	-00		
Watch and force								.0	Watch and force tables	~	23	-		
									✓ Details view		24	-00		

4. Compile the Data Block to use in the Ladder Diagram.

Inventory Command Ladder Diagram

DPWR_DAT instruction is used to send data from the PLC to the FX9600 Reader.

Figure 15 shows the Ladder Network1: Data_block_1.InvCmd variable holding the inventory command data sent from the PLC to the Inventory Command_1 module of the FX9600 Reader.





Inventory Response Ladder Diagram

DPRD_DAT instruction is used to receive data from the FX9600 Reader to the PLC.

In Figure 16, Ladder Network 3: Data_block_1.StdResp1.Status.SeqNo, the value received during Ladder Network 2 is sent back using the corresponding Handshake submodule to the FX9600 Reader as an acknowledgment of the receipt of standard EPC tag data.



Figure 16 DPRD_DAT Instruction - Data Received from the FX9600 Reader to the PLC



NOTE: The FX9600 Reader does not send the next tag data until it receives an acknowledge from the PLC for the previous tag data, shown in the Network 3 Ladder diagram above.

In Figure 17, Ladder Networks 4 and 5 are used to receive tag data from the **Standard EPC Module_2** of the FX9600 Reader into **Data_block_1.StdResp2** and to send the

Data_block_1.StdResp2.Status.SeqNo as an acknowledgment by using the corresponding Handshake submodule to the FX9600.

These two ladder diagrams must be added for each Inventory Response module configured on the FX9600 Reader.



Figure 17 Ladder Networks 4 and 5 - Receive Tag Data from Standard EPC Module_2 of FX9600

Simple Ladder Logic to Start and Stop Inventory

Tag Inventory can be started by setting Data_block_1.InvCmd.Command to 1 and modifying the Data_block_1.InvCmd.Handshake value to any number between 0 – 127.

Tag Inventory can be stopped by setting Data_block_1.InvCmd.Command to 2 and modifying the Data_block_1.InvCmd.Handshake value to any number between 0 – 127.



Figure 18 Ladder Logic to Start and Stop Inventory



NOTE: Data_block_1.InvCmd.Handshake value must be changed from the previous value to recognize it as a new command by the FX9600 Reader.

In Figure 18, both Data_block_1.InvCmd.Command and Data_block_1.InvCmd.Handshake are set to Value 1 (start Inventory) when Data_block_1.DIPin1 value is high to start the Inventory operation.

Also in Figure 18, both Data_block_1.InvCmd.Command and Data_block_1.InvCmd.Handshake are set to Value 2 (stop inventory) when Data_block_1.DIPin1 value is low to stop the Inventory operation.

Inventory Command Parameter Structure

Inventory Command	Data Type	Offset	Comments
Command	Byte	0	This field is used to specify the inventory commands. It can be either 1 (Start) or 2 (Stop).
Handshake	Byte	1	For each new command, Handshake value must be modified to instruct FX9600 Reader to process the command. Handshake parameter can take any value between 0-127. one way to use is to increment each time a new command is to be processed and roll it over when it reaches 127 to 0.
EnablePreFilter	Byte	2	Used to specify whether the user wants to use pre-filter with this inventory command. Non-zero value is treated as TRUE and pre-filter takes effect.
EnablePostFilter	Byte	3	Used to specify whether post-filter is used. Criteria is the same as pre-filter.
AntennaMask	DInt	4	Use this mask to specify the antenna IDs on which this inventory operation should perform. Each bit in the antenna mask, from 0 bit, represents one antenna. 0 bit for antenna ID 1, and so on. If the AntennaMask is 0, then inventory is performed with all available antennas.

Table 1	Inventory	Command	Parameter	Structure
	mventory	Commania	i arameter	Olluciuic

Inventory Response Parameter Structure

The FX9600 Reader supports four virtual DAPs (see Select the Required Virtual Device Access Point (DAP) for the PROFINET App on page 13). Only one DAP can be active at any time.

Each DAP supports Identical Access Command/Response and Inventory Command modules and a unique Inventory Response module.

Standard EPC Parameter Structure

This parameter is used to interpret Inventory Response when the FX9600 Standard EPC DAP is chosen at the time the FX9600 Reader is configured (see Configure Various Modules on the FX9600 Reader on page 19).

Standard Inventory Response	Data Type	Offset	Comments
Status	Struct	0	
ErrorStatus	Word	0	RFID errors are reported in this field.
EventMask	Word	2	RFID events are reported in this field.
AntennaStatusMask	Byte	4	Currently connected antennas. Bit n = Antenna ID n
GPIOStatusMask	Byte	5	Current GPIO pin status
TagCount	Byte	6	1
SeqNo	Byte	7	SeqNo is incremented with each new report. Note that same tag may be read several times and is reported each time; SeqNo is also incremented to indicate that tag was newly read.
TagReport	Struct	8	Tag info data.
SeenCount	Word	8	Number of times the tag was read.
TagEpc	Byte[12]	10	EPC ID of the tag.
TagTimeStamp	Struct	22	Date and time of the tag read.
Year	Byte	22	Year 2020 is reported as 20 (after subtracting 2000).
Month	Byte	23	Month.
Day	Byte	24	Day.
Hour	Byte	25	Hour.
Minute	Byte	26	Minute.
Second	Byte	27	Second.
MillisecondMSB	Byte	28	MSB value of millisecond.
MillisecondLSB	Byte	29	LSB value of millisecond.
TagLength	Byte	30	Length of EPC ID of the tag.
Antennald	Byte	31	Antenna ID on which tag was read.
RSSI	Byte	32	RSSI value of the tag read.

Table 2 Standard EPC Parameter Structure



NOTE: This parameter structure is supplied as StdEPCType.udt file which can be imported while using Siemens TIA portal. For other PLC vendors this User Defined Data type needs to be created manually.

Extended Standard EPC Parameter Structure

This parameter is used to interpret Inventory Response when the FX9600 Standard EPC Plus DAP is chosen at the time the FX9600 Reader is configured (see Configure Various Modules on the FX9600 Reader on page 19).



NOTE: This parameter structure is supplied as ExtStdEPCType.udt file which can be imported while using the Siemens TIA portal. For other PLC vendors this User Defined Data type needs to be created manually.

Extended Standard Inventory Response	Data Type	Offset	Comments
Status	Struct	0	
ErrorStatus	Word	0	RFID errors are reported in this field.
EventMask	Word	2	RFID events are reported in this field.
AntennaStatusMask	Byte	4	Currently connected antennas. Bit n = Antenna ID n.
GPIOStatusMask	Byte	5	Current GPIO pin status.
TagCount	Byte	6	1.
SeqNo	Byte	7	SeqNo is incremented with each new report. Note that same tag may be read several times and is reported each time; SeqNo is also incremented to indicate that tag was newly read.
TagReport	Struct	8	Tag info data.
SeenCount	Word	8	Number of times the tag was read
TagPC	Word	10	PC of the tag read
TagCRC	Word	12	CRC of the tag read
ChannelIndex	Word	14	Channel On which tag was read
PhaseInfo	Word	16	Phase angle of the tag Read
AccessStatus	Word	18	Results of Access operation
TagEpc	Byte[12]	20	EPC ID of the tag
TagTimeStamp	Struct	32	Date and time of the tag read.
Year	Byte	32	Year 2020 is reported as 20 (after subtracting 2000)
Month	Byte	33	Month
Day	Byte	34	Day
Hour	Byte	35	Hour
Minute	Byte	36	Minute
Second	Byte	37	Second
MillisecondMSB	Byte	38	MSB value of millisecond
MillisecondLSB	Byte	39	LSB value of millisecond
TagLength	Byte	40	Length of EPC ID of the tag
Antennald	Byte	41	Antenna ID on which tag was read
RSSI	Byte	42	RSSI value of the tag read
TagEvent	Byte	43	Tag Event Info

Table 3	Extended Standard EPC Parameter Structure
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Long EPC Parameter Structure

This parameter is used to interpret Inventory Response when the FX9600 Long EPC DAP is chosen at the time the FX9600 Reader is configured (see Configure Various Modules on the FX9600 Reader on page 19).

Long Inventory Response	Data Type	Offset	Comments
Status	Struct	0	
ErrorStatus	Word	0	RFID errors are reported in this field.
EventMask	Word	2	RFID events are reported in this field.
AntennaStatusMask	Byte	4	Currently Connected Antennas. Bit n = Antenna ID n.
GPIOStatusMask	Byte	5	Current GPIO pin status.
TagCount	Byte	6	1.
SeqNo	Byte	7	SeqNo is incremented with each new report. Note that same tag may be read several times and is reported each time; SeqNo is also incremented to indicate that tag was newly read.
TagReport	Struct	8	Tag info data.
SeenCount	Word	8	Number of times the tag was read.
TagEpc	Byte[64]	10	EPC ID of the tag.
TagTimeStamp	Struct	74	Date and time of the tag read.
Year	Byte	74	Year 2020 are reported as 20 (after subtracting 2000).
Month	Byte	75	Month
Day	Byte	76	Day
Hour	Byte	77	Hour
Minute	Byte	78	Minute
Second	Byte	79	Second
MillisecondMSB	Byte	80	MSB value of millisecond.
MillisecondLSB	Byte	81	LSB value of millisecond.
TagLength	Byte	82	Length of EPC ID of the tag.
Antennald	Byte	83	Antenna ID on which tag was read.
RSSI	Byte	84	RSSI value of the tag read.

Table 4Long Inventory Response



NOTE: This parameter structure is supplied as LongEPCType.udt file which can be imported while using the Siemens TIA portal. For other PLC vendors this User Defined Data type needs to be created manually.

Extended Long EPC Parameter Structure

This parameter is used to interpret Inventory Response when the FX9600 Long EPC Plus DAP is chosen at the time the FX9600 Reader is configured (see Configure Various Modules on the FX9600 Reader on page 19).

Extended Long Inventory Response	Data Type	Offset	Comments
Status	Struct	0	
ErrorStatus	Word	0	RFID errors are reported in this field.
EventMask	Word	2	RFID events are reported in this field.
AntennaStatusMask	Byte	4	Currently Connected Antennas. Bit n = Antenna ID n.
GPIOStatusMask	Byte	5	Current GPIO pin status.
TagCount	Byte	6	1
SeqNo	Byte	7	SeqNo is incremented with each new report. Note that same tag may be read several times and is reported each time; SeqNo is also incremented to indicate that tag was newly read.
TagReport	Struct	8	Tag info data.
SeenCount	Word	8	Number of times the tag was read.
TagPC	Word	10	PC of the tag Read.
TagCRC	Word	12	CRC of the tag Read.
ChannelIndex	Word	14	Channel On which tag was read.
PhaseInfo	Word	16	Phase angle of the tag Read.
AccessStatus	Word	18	Results of Access operation.
TagEpc	Byte[64]	20	EPC ID of the tag.
TagTimeStamp	Struct	84	Date and time of the tag read.
Year	Byte	84	Year 2020 are reported as 20 (after subtracting 2000).
Month	Byte	85	Month
Day	Byte	86	Day
Hour	Byte	87	Hour
Minute	Byte	88	Minute
Second	Byte	89	Second
MillisecondMSB	Byte	90	MSB value of millisecond.
MillisecondLSB	Byte	91	LSB value of millisecond.
TagLength	Byte	92	Length of EPC ID of the tag.
Antennald	Byte	93	Antenna ID on which tag was read.
RSSI	Byte	94	RSSI value of the tag read.
TagEvent	Byte	95	Tag Event Info.



NOTE: This parameter structure is supplied as ExtLongEPCType.udt file which can be imported while using Siemens TIA portal. For other PLC vendors this User Defined Data type needs to be created manually.

Sample Inventory Response Output

Figure 19 Example Tag Inventory Response - Watch Table TIA Portal

pn_rtc → plc_1 [CPU 1212C AC/DC/Rly] → Watch and force tables → Watch table_1								
22	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1					-		
i	Name	Address	Display format	Monitor value	Modify value			
1	"Data_block_1".InvCmd.Command	%DB1.DBB0	Hex	16#01		Start inventory		
2	"Data_block_1".InvCmd.Handshake	%DB1.DBB1	Hex	16#01				
3	"Data_block_1".InvCmd.EnablePreFilter	%DB1.DBB2	Hex	16#00		1		
4	"Data_block_1".StdResp1.Status.SeqNo	%DB1.DBB15	Hex	16#7D		SeqNo incements with new tag		
5	"Data_block_1".StdResp1.TagReport.TagEpc[0]	%DB1.DBB18	Hex	16#8D		Tag EPC Received		
6	"Data_block_1".StdResp1.TagReport.TagEpc[1]	%DB1.DBB19	Hex	16#F0		rug zi o necerveu		
7	"Data_block_1".StdResp1.TagReport.TagEpc[2]	%DB1.DBB20	Hex	16#00				
8	"Data_block_1".StdResp1.TagReport.TagEpc[3]	%DB1.DBB21	Hex	16#00				
9	"Data_block_1".StdResp1.TagReport.TagEpc[4]	%DB1.DBB22	Hex	16#00				
10	"Data_block_1".StdResp1.TagReport.TagEpc[5]	%DB1.DBB23	Hex	16#00				
11	"Data_block_1".StdResp1.TagReport.TagEpc[6]	%DB1.DBB24	Hex	16#00				
12	"Data_block_1".StdResp1.TagReport.TagEpc[7]	%DB1.DBB25	Hex	16#00				
13	"Data_block_1".StdResp1.TagReport.TagEpc[8]	%DB1.DBB26	Hex	16#00				
14	"Data_block_1".StdResp1.TagReport.TagEpc[9]	%DB1.DBB27	Hex	16#7E				
15	"Data_block_1".StdResp1.TagReport.TagEpc[10]	%DB1.DBB28	Hex	16#02				
16	"Data_block_1".StdResp1.TagReport.TagEpc[11]	%DB1.DBB29	Hex	16#BF				
17	*Data_block_1*.StdResp1.TagReport.TagTimeStamp.Year	%DB1.DBB30	DEC	20		$1_{0,0,0,0} = 2020$		
18	"Data_block_1".StdResp1.TagReport.TagTimeStamp.Month	%DB1.DBB31	DEC	11		year 20 => 2020		
19	"Data_block_1".StdResp1.TagReport.TagTimeStamp.Day	%DB1.DBB32	DEC	17				
20	"Data_block_1".StdResp1.TagReport.TagTimeStamp.Hour	%DB1.DBB33	DEC	7				
21	"Data_block_1".StdResp1.TagReport.TagTimeStamp.Minute	%DB1.DBB34	DEC	36				
22	"Data_block_1".StdResp1.TagReport.TagTimeStamp.Second	%DB1.DBB35	DEC	42				
23	"Data_block_1".StdResp1.TagReport.TagTimeStamp.Millisecond.	. %DB1.DBB36	DEC	23				
24	"Data_block_1".StdResp1.TagReport.TagTimeStamp.Millisecond.	. %DB1.DBB37	DEC	7				
25	"Data_block_1".StdResp1.TagReport.TagLength	%DB1.DBB38	DEC	12		1		
26	"Data_block_1".StdResp1.TagReport.AntennaId	%DB1.DBB39	DEC	2				
27	"Data_block_1".StdResp1.TagReport.RSSI	%DB1.DBB40	DEC+/-	◄ -42				

Perform RFID Access Operation

Create Data Blocks and Variables to Use With Access Operation

Add Zebra Supplied AccessCommandType.udt and AccessResponseType.udt external files and generate data types to use them with Data blocks.

In Data_block_2 (Figure 20), AccessCMD variable is created with data type AccessCommandType and AccessRSP variable with AccessResponseType.

Make sure to uncheck the optimized bloc access attribute and compile Data_block_2 before using in the Ladder diagrams.

The user can set default values various parameter as needed.

Name					Nam	e		Data type	Offset	Start value
🔻 🛃 Program blocks		^	2		•	- A	AccCMD	*AccessCommandT	0.0	
📑 Add new block			3				AntennaMask	DWord	0.0	16#0
📲 Main [OB1]			4				Password	DWord	4.0	16#0
🥃 Data_block_1 [D	B1]		5				ByteOffset	Word	8.0	16#0
🧧 Data_block_2 [D	B3]		6				ByteCount	Word	10.0	16#0
System blocks		_	7	-00		•	TagEpc	Array[063] of Byte	12.0	
🔻 🙀 Technology objects		=	8			•	AccessData	Struct	76.0	
💣 Add new object			9				TagLen	Byte	146.0	16#0
🔻 📷 External source files	5		10				Command	Byte	147.0	16#0
📑 Add new externa	al file		11				Handshake	Byte	148.0	16#0
🎸 AccessComman	dType.udt		12				MemoryBank	Byte	149.0	16#0
AccessResponse	eType.udt		13				EnableAccessFilter	Byte	150.0	16#0
🎸 InventoryComm	andType.udt		14				ResponseHandshake	Byte	151.0	16#0
StdEPCType.udt			15	-	•	- A	CCRSP	*AccessResponseTy	152.0	
🕨 🚂 PLC tags			16			•	Status	Struct	152.0	
🔻 [PLC data types			17				ErrorStatus	Word	152.0	16#0
Add new data ty	pe		18				EventMask	Word	154.0	16#0
😫 AccessComman	dType		19	-00			AntennaStatusMask	Byte	156.0	16#0
😫 AccessResponse	туре		20				GPIOStatusMask	Byte	157.0	16#0
InventoryComm	andType		21				SeqNo	Byte	158.0	16#0
🚯 StdEPCType			22				ResponseHeader	Byte	159.0	16#0
🔻 🥅 Watch and force tab	oles	~	23			•	 TagReport 	Struct	160.0	
✓ Details view		_	24				SeenCount	Word	160.0	16#0
			25	-00			TagEpc	Array[063] of Byte	162.0	
		_	26				TagTimeStamp	Struct	226.0	
			27				AccessData	Struct	234.0	
Name	Offset D)	28				TagLength	Byte	304.0	16#0
AccCMD	0.0	A	29				Antennald	Byte	305.0	16#0
ACCRSP	152.0	A	30				RSSI	Byte	306.0	16#0
StartAccess	308.0 B			<					1111	

Figure 20 Data_block_2

Access Command Ladder Diagram

The DPWR_DAT instruction is used to send data from the PLC to the FX9600 Reader.

In Figure 21, the Ladder Network7: Data_block_2.AccCMD variable holding the Access command data is sent from the PLC to the Access Command module of the FX9600 Reader.

Figure 21 DPWR_DAT linstruction



Access Response Ladder Diagram

In Figure 22, Network 8, the Ladder Network 8: Data_block_2.ACCRSP variable holds the received tag data in the Access Response module from the the FX9600 in the current cycle.

In Figure 22, Network 9, the Ladder Network 9: Data_block_2.ACCRSP.Status.SeqNo value, received during the Ladder Network 8, is sent back in the Data_block_2.AccCMD. The ResponseHanshake parameter uses the Access Command module in the next cycle of execution to the FX9600 Reader as an acknowledgment of the Receipt access response data.



NOTE: Without receiving the acknowledgment from the PLC, the FX9600 Reader cannot send the next response data with the updated SeqNo.



NOTE: Unlike the Inventory Operation, the Access Operation is done for only one round and the result is reported to the PLC. To repeat the Access operation, the Handshake parameter in the Access Command must be incremented to do another round of Access operation. The Handshake value has a range of 0-127.

Figure 22 Data_block_2.ACCRSP and Data_block_2.ACCRSP.Status.SeqNo

•	Network 8: Re	eive Access Response Fr0m FX9600
	282 "fx9 6 0 0 - Accezs_ Command_ Response 1 - Access_ Response	EN ENO RET_VAL #ret_val PIDB3.DBX152.0 "Data_block_ 2".ACCRSP
•	Network 9: Se %083.088158 *Data_block_ 2*.ACCRSF, Status.SeqNo	MOVE EN ENO EN ENO SOB3_DBB151 "Data_block_ 2". AccCMD. ReponseHandsh ake

Simple Ladder Diagram to Perform Access Operation

Figure 23 shows a sample Ladder diagram to increment the Handshake parameter when the access operation needs to be performed by the reader. This Ladder diagram rolls-over the Handshake parameter when it reaches 127 (0x7f).

Data_block_2.StartAccess (bool) variable can be set to True to initiate one round of the Access operation. Data_block_2.StartAccess is set to False at the end of operation, as shown.

Each time the Access operation needs to be performed, Data_block_2.StartAccess can be set to True.



Figure 23 Sample Ladder Diagram

Access Command Parameter Structure



NOTE: This parameter structure is supplied as AccessCommandType.udt file which can be imported while using the Siemens TIA portal. For other PLC vendors this User Defined Data type needs to be created manually.

Access Command	Data Type	Offset	Comments
AntennaMask	DWord	0	Use this mask to specify the antenna IDs on which this inventory operation should perform. Each bit in the antenna mask, from 0 bit, represents one antenna. 0 bit for antenna ID 1, and so on. If the AntennaMask is 0, then inventory is performed with all available antennas.
Password	DWord	4	Password if the memory bank needs a password for access.
ByteOffset	Word	8	Byte offset from where the memory needs to access.
ByteCount	Word	10	Number of bytes to read. 0 indicates all the bytes available.
TagEpc	Byte[64]	12	EPC of the tag on which the access operation is performed.
			This field can be used to provide EPC pattern as well. For example, all tags starting with 2F 22.
AccessData	Struct	76	Access data info.
PageIndex	DWord	76	0
PageDataLen	Word	80	Length of access data bytes to write when using Access Write.
PageData	Byte[64]	82	Access data bytes to write when using Access Write.
TagLen	Byte	146	Length if EPC tag/pattern provided.
Command	Byte	147	1- Access Read
			2 - Access Write
Handshake	Byte	148	For each new command, the Handshake value must be modified to instruct the FX9600 Reader to process the command. The Handshake parameter can take any value between 0-127. One way to use it is to increment each time a new command is processed and roll it over when it reaches 127 to 0.
MemoryBank	Byte	149	0 - Reserved 1 - EPC 2 - TID 3 - User memory
EnableAccessFilter	Byte	150	Non-zero value is treated as TRUE and Access Filter takes effect.
ResponseHandshake	Byte	151	SeqNo received in the Access Response must be copied here to be sent to the FX9600 Reader as acknowledge, upon which the FX9600 sends the next available data.

Access Response Parameter Structure



NOTE: This parameter structure is supplied as AccessResponseType.udt file which can be imported while using the Siemens TIA portal. For other PLC vendors this User Defined Data type needs to be created manually.

Table 7 Access Response Parameter Structure

Access Response	Data Type	Offset	Comments
Status	Struct	0	
ErrorStatus	Word	0	RFID errors are reported in this field.
EventMask	Word	2	RFID events are reported in this field.
AntennaStatusMask	Byte	4	Currently Connected Antennas. Bit n = Antenna ID n.
GPIOStatusMask	Byte	5	Current GPIO pin status.
TagReport	Struct	6	Tag info data.
SeenCount	Word	6	Number of times tag was read.
TagEpc	Byte[64]	8	EPC ID of the tag.
TagTimeStamp	Struct	72	Date and time of the tag read.
Year	Byte	72	Year 2020 is reported as 20 (after subtracting 2000).
Month	Byte	73	Month
Day	Byte	74	Day
Hour	Byte	75	Hour
Minute	Byte	76	Minute
Second	Byte	77	Second
MillisecondMSB	Byte	78	MSB value of millisecond.
MillisecondLSB	Byte	79	LSB value of millisecond.
AccessData	Struct	80	Contents of the Memory Bank accessed.
PageIndex	DWord	80	PageiIndex of the memory.
PageDataLen	Word	84	Length memory data accessed.
PageData	Byte[64]	86	Contents of the Memory Bank.
TagLength	Byte	150	Length of EPC ID of the tag.
Antennald	Byte	151	Antenna ID on which tag was read.
RSSI	Byte	152	RSSI value of the tag read.
SeqNo	Byte	153	SeqNo is incremented with each new report. Note that the same tag may be read several times and is reported each time; SeqNo is also incremented to indicate that tag was newly read.
ResponseHeader	Byte	154	0 - Success 1 - Tag found but Access operation failed.
			$2 - 1$ ag not round and $\pi 0.00000$ uper ation raned.

Sample Access Response Output

Figure 24 Sample Access Response (Read Operation) Output - Watch Table TIA Portal

	i	Name	Address	Display format	Monitor value	
Ì	1	"Data_block_2".AccCMD.Command	%DB3.DBB147	Hex	16#01	1: read. 2: write Command
	2	"Data_block_2".AccCMD.Handshake	%DB3.DBB148	Hex	16#09	Handshake to signal start of operation
	3	"Data_block_2".AccCMD.TagEpc[0]	%DB3.DBB12	Hex	16#2F	
	4	"Data_block_2".AccCMD.TagEpc[1]	%DB3.DBB13	Hex	16#22	Tags starting with 2F 22
	5	"Data_block_2".AccCMD.TagLen	%DB3.DBB146	Hex	16#02	
	6	"Data_block_2".AccCMD.MemoryBank	%DB3.DBB149	Hex	16#01	
	7	"Data_block_2".AccCMD.ByteCount	%DB3.DBW10	Hex	16#0000	Read Memory Bank EPC at
	8	"Data_block_2".AccCMD.ByteOffset	%DB3.DBW8	Hex	16#0000	offset 0
	9	"Data_block_2".AccCMD.AccessData.PageData[0]	%DB3.DBB82	Hex	16#00	W 1. 1.1 1.
	10	"Data_block_2".AccCMD.AccessData.PageData[1]	%DB3.DBB83	Hex	16#00	Used to supply the data
	11	"Data_block_2".AccCMD.AccessData.PageDataLen	%DB3.DBW80	Hex	16#0000	while using Access write
	12	"Data_block_2".ACCRSP.Status.SeqNo	%DB3.DBB158	DEC	2	SogNo incromented with new data
	13	"Data_block_2".ACCRSP.Status.ResponseHeader	%DB3.DBB159	Hex	16#00	Responder of Access success
	14	"Data_block_2".ACCRSP.TagReport.AccessData.PageData[0]	%DB3.DBB240	Hex	16#DE	Responenteauer 0. Access success
	15	"Data_block_2".ACCRSP.TagReport.AccessData.PageData[1]	%DB3.DBB241	Hex	16#E8	A D-t
	16	"Data_block_2".ACCRSP.TagReport.AccessData.PageData[2]	%DB3.DBB242	Hex	16#34	Access Data read form the
	17	"Data_block_2".ACCRSP.TagReport.AccessData.PageData[3]	%DB3.DBB243	Hex 💌	16#00	memory bank of the Tag
	18	"Data_block_2".ACCRSP.TagReport.AccessData.PageDataLen	%DB3.DBW238	DEC	16	
	19	"Data_block_2".ACCRSP.TagReport.TagEpc[0]	%DB3.DBB162	Hex	16#2F	
	20	"Data_block_2".ACCRSP.TagReport.TagEpc[1]	%DB3.DBB163	Hex	16#22	
	21	"Data_block_2".ACCRSP.TagReport.TagEpc[2]	%DB3.DBB164	Hex	16#03	
	22	"Data_block_2".ACCRSP.TagReport.TagEpc[3]	%DB3.DBB165	Hex	16#44	EPC of the Tag on which
	23	"Data_block_2".ACCRSP.TagReport.TagEpc[4]	%DB3.DBB166	Hex	16#73	Access read operation was
	24	"Data_block_2".ACCRSP.TagReport.TagEpc[5]	%DB3.DBB167	Hex	16#34	performed
	25	"Data_block_2".ACCRSP.TagReport.TagEpc[6]	%DB3.DBB168	Hex	16#C3	
	26	"Data_block_2".ACCRSP.TagReport.TagEpc[7]	%DB3.DBB169	Hex	16#10	
	27	"Data_block_2".ACCRSP.TagReport.TagEpc[8]	%DB3.DBB170	Hex	16#00	
	28	"Data_block_2".ACCRSP.TagReport.TagEpc[9]	%DB3.DBB171	Hex	16#02	
I	29	"Data_block_2".ACCRSP.TagReport.TagEpc[10]	%DB3.DBB172	Hex	16#EA	
l	30	"Data_block_2".ACCRSP.TagReport.TagEpc[11]	%DB3.DBB173	Hex	16#75	
- 12						

RFID SET/GET Parameter

RFID Parameters

RFID parameters can be read from or written to the FX9600 Reader using the PROFINET Acyclic Write feature.

Each of these RFID Parameter Structures are supplied as User Defined Data Type (UDT) files with the Zebra PROFINET Package for FX9600. These UDT files can be used to create the Data Types in the Siemens TIA portal as shown in Perform RFID Inventory Operation. For other PLC vendors, see Table 9 and define data types accordingly.

Index	Size	Name	Comments
0		Record Parameter	Configuration at the time of first connect
1	115	Reader Capability <xref></xref>	Reader capability read only
2	2	Set Active Profile	Write only
2	66	Get Active Profile Name	Read (use profile name Data Type)
3-34	66	Get Profile Name	Read only
35 - 42	11	Antenna Config	R/W
43	1	Delete Pre-Filter	Write only
44 - 75	45	Pre-Filter	R/W
76	164	Post-filter	R/W
77	27	Trigger Config	R/W
78	24	GPIO Config	R/W
79	8	Event Report	R/W
80	22	Module Parameter Error Status	Read only

Table 8 RFID Parameters

RFID Capabilities

Table 9 Reader Capa	bility
---------------------	--------

Reader Capability	Data Type	Offset	Comments		
ReaderID	Byte[32]	0	Reader ID in (ASCII String)		
FirmwareVersion	Byte[32]	32	Firmware version (ASCII String)		
ModelName	Byte[32]	64	Model name (ASCII String)		
CountryCode	Word	96	Country of the code		
CommunicationStandard	Word	98	Communication standard		
NoOfRFModes	Word	100	No of supported modes		
MinPower	Word	102	Minimum power supported		
MaxPower	Word	104	Maximum power supported		
StepPower	Word	106	Step size of power		
NoOfAntennas	Byte	108	No of antenna supported		
NoOfGPI	Byte	109	No of GPI		
NoOfGPO	Byte	110	No of GPO		
MaxNoOfPreFilters	Byte	111	No of Pre-Filters supported by the Reader		
ReaderIDLen	Byte	112	Reader ID string length		
FirmwareVersionLen	Byte	113	Firmware version string length		
ModelNameLen	Byte	114	Model name string length		
Record Parameter Index 1					

Set/Get Parameters

Profile

Table 10 Set Active Profile

Set Active Profile	Data Type	Offset	Comments		
Profile Index	Word	0	Profile Index (can be obtained from FX9600 Web pages)		
Record Parameter Index 2 Length of Record Parameter: 2 (Bytes)					

Table 11 Get Active Profile Name

Profile Name	Data Type	Offset	Comments		
ProfileNameLen	Word	0	Length of Profile Name String		
ProfileName	Byte[64]	2	Profile Name String		
Record Parameter Index 2 Length of Record Parameter: 66 (Bytes)					

Table 12 Get Profile Name

Profile Name	Data Type	Offset	Comments		
ProfileNameLen	Word	0	Length of Profile Name String		
ProfileName	Byte[64]	2	Profile Name String		
Record Parameter Index 3 - 34 Length of Record Parameter: 66 (Bytes)					

Antenna Config

Table 13	Antenna	Config
----------	---------	--------

Antenna Config	Data Type	Offset	Comments	Default		
PowerLevel	Word	0	1000 - 3000 (dBm)	3000		
TagPopulation	Word	2	0 - 32767	100		
TariValue	Word	4	Depends on RF Mode	0		
RFModeIndex	Byte	6	0 - 39	0		
Target	Byte	7	State A=0, State B=1, AB FLIP=2	0		
Session	Byte	8	S0=0, S1=1 , S2=2, S3=3	1		
Sel	Byte	9	Asserted=0, Deasserted=1, SL ALL=2	2		
Antennald	Byte	10	0-8, 0=All Antenna	0		
Antonna Config Parameter can be Pead from or Written to EV0600 Peader						

Record Parameter Index 35 - 42 Length of Record Parameter: 11 (Bytes)

Delete Pre-Filter

Table 14 Delete Pre-Filter

Delete Pre-Filter	Data Type	Offset	Comments		
Pre-Filter ID	Byte	0	Delete Pre-Filter (1 -32)		
Record Parameter Index 43 Length of Record Parameter: 1 (Bytes)					

Pre-Filter Config

Pre-Filter	Data Type	Offset	Comments			
TagPatternBitCount	Word	0	Length tag pattern in number of bits			
BitOffset	Word	2	Bit offset from where tag pattern begins			
Tagpattern	Byte[36]	4	Tag pattern			
Action	Byte	40	0 - 7			
			Refer to Select Command Section under C1G2 Specification (<u>https://www.gs1.org/sites/default/files/docs/epc/uhfc1g</u> 2 1 2 0-standard-20080511.pdf.)			
Target	Byte	41	SL=0, S0=1, S1=2, S2=3, S3=4			
MemoryBank	Byte	42	EPC=1, TID=2, USER=3			
AntennalD	Byte	43	0-8, 0=All Antenna			
Pre-FilterID	Byte	44	1 to 32			
Record Parameter Index 44 – 75 (1 for each 32 Pre-Filter IDs) Length of Record Parameter: 45 (Bytes)						

Table 15 Pre-Filter Config

Post-Filter Config

Post-Filter	Data Type	Offset	Comments
TagPatternA	Struct	0	Pattern A parameters.
Bitoffset	Word	0	Bit offset from where tag pattern begins.
TagPatternBitCount	Word	2	Length tag pattern in number of bits.
TagMaskBitCount	Word	4	Length tag mask in number of bits.
TagPattern	Byte[36]	6	Tag pattern.
TagMask	Byte[36]	42	Tag mask.
MemoryBank	Byte	78	Reserved = 0 EPC = 1 TID = 2 USER = 3
pad	Byte	79	
TagPatternB	Struct	80	Pattern B parameters.
Bitoffset	Word	80	Bit offset from where tag pattern begins.
TagPatternBitCount	Word	82	Length tag pattern in number of bits.

Table 16 Post-Filter Config

Record Parameter Index 76

Length of Record Parameter: 164 (Bytes)

NOTE:

Post Filter applied takes affect when the Inventory operation is performed with EnablePostFilter set to a non-zero value in the Inventory Command parameter.

Post-Filter	Data Type	Offset	Comments
TagMaskBitCount	Word	84	Length tag mask in number of bits.
TagPattern	Byte[36]	86	Tag pattern.
TagMask	Byte[36]	122	Tag mask.
MemoryBank	Byte	158	Reserved = 0 EPC = 1 TID = 2 USER = 3
pad	Byte	159	
MatchPattern	Byte	160	A_AND_B = 0
			NOTA_AND_B = 1
			NOTA_AND_NOTB = 2
			A_AND_NOTB = 3
PeakRSSILowerLimit	Byte	161	RSSI Filter Lower Limit.
PeakRSSIUpperLimit	Byte	162	RSSI Filter Higher Limit.
PeakRSSIMatchRange	Byte	163	WITHIN_RANGE = 0
			OUTSIDE_RANGE = 1
			GREATER_THAN_LOWER_LIMIT = 2
			LOWER_THAN_UPPER_LIMIT = 3

Table 16 Post-Filter Config (Continued)

Length of Record Parameter: 164 (Bytes)

NOTE: Post Filter applied takes affect when the Inventory operation is performed with EnablePostFilter set to a non-zero value in the Inventory Command parameter.

Trigger Config

Tahla	17	Trigger	Config
rable	17	ngger	Coning

Trigger Config	Data Type	Offse t	Comments	Default						
PeriodicTime	DWord	0	Used when start trigger is periodic (millisecond).	0						
StartDelay	DWord	4	Used when start trigger is periodic (millisecond).	0						
Timer	DWord	8	When stop trigger type is Duration or as Timeout (millisecond).	0						
PeriodicReportDuration	DWord	12	 -1 = Disable Periodic reporting 0 = Report at the end of inventory n = Report once every n second 	-1						
TagEventTimeOut	Word	16	Tag Event Timeout (millisecond).	0						
Record Parameter Index 77 Length of Record Parameter: 2	Record Parameter Index 77 Length of Record Parameter: 27 (Bytes)									

Trigger Config	Data Type	Offse t	Comments	Default
Count	Word	18	Used when stop trigger is tag observations or n attempts.	1
StartTriggerType	Byte	20	0 = Immediate	0
			1 = Periodic	
			2 = GPI	
StartGPIPortNumber	Byte	21	GPI pin number	1
StartEventType	Byte	22	0 = High to low	0
			1 = Low to high (GPI pin state transition)	
StopTriggerType	Byte	23	0 = Immediate	0
			1 = Duration	
			2 = GPI with timeout	
			3 = Tag observation	
			4 = n attempts	
StopGPIPortNumber	Byte	24	GPI PIN number.	1
StopEventType	Byte	25	0 = High to low	0
			1 = Low to high (GPI pin state transition)	
EnableTagEvent	Byte	26	Enables tag Events (like Report TagEvents in the Extended standard and Long Inventory Response modules).	0
Departed Developmentary Index 77				

Table 17 Trigger Config (Continued)

Length of Record Parameter: 27 (Bytes)

GPIO Config

Table 18 GPIO Config

GPIO Config	Data Type	Offset	Comments							
ConfigGPI1	Struct	0								
Enable	Byte	0	R: Shows status W: Enable GPIO events							
State	Byte	1	R: Shows state W: Ignore							
Set	Byte	2	W: 0 ignore this update W: 1 set this update							
Pad	Byte	3	W: Ignore							
ConfigGPI2	Struct	4								
R: Implies while Reading W: Implies while Writing										
Record Parameter Index 78 Length of Record Parameter:	24 Bytes (12 wor	ds)								

Table 18	GPIO Config (Continued)
----------	-------------------------

GPIO Config	Data Type	Offset	Comments
Enable	Byte	4	R: Shows status W: Enable GPIO events
State	Byte	5	R: Shows state W: Ignore
Set	Byte	6	W: 0 ignore this update W: 1 set this update
Pad	Byte	7	W: Ignore
ConfigGPI3	Struct	8	
Enable	Byte	8	R: Shows status W: Enable GPIO events
State	Byte	9	R: Shows state W: Ignore
Set	Byte	10	W: 0 ignore this update W: 1 set this update
Pad	Byte	11	W: Ignore
ConfigGPI4	Struct	12	
Enable	Byte	12	R: Shows status W: Enable GPIO events
State	Byte	13	R: Shows state W: Ignore
Set	Byte	14	W: 0 ignore this update W: 1 set this update
Pad	Byte	15	W: Ignore
ConfigGPO1	Struct	16	
State	Byte	16	R: Shows current state W: New state
Set	Byte	17	W: 0 ignore this update
	-		W: 1 set the new state
ConfigGPO2	Struct	18	
State	Byte	18	R: Shows current state
			W: New state
Set	Byte	19	W: 0 ignore this update
			W: 1 set the new state
ConfigGPO3	Struct	20	
State	Byte	20	R: Shows current state W: New state
R: Implies while Reading W: Implies while Writing			

Record Parameter Index 78

Length of Record Parameter: 24 Bytes (12 words)

GPIO Config	Data Type	Offset	Comments					
Set	Byte	21	W: 0 ignore this update					
			W: 1 set the new state					
ConfigGPO4	Struct	22						
State	Byte	22	R: Shows current state					
			W: New state					
Set	Byte	23	W: 0 ignore this update					
			W: 1 set the new state					
R: Implies while Reading W: Implies while Writing								
Record Parameter Index 78 Length of Record Parameter: 24 Bytes (12 words)								

Table 18GPIO Config (Continued)

Event Report

EventMask is reported in Inventory Response and Access Command Response data, periodically. See Inventory Response Parameter Structure on page 31 Access Response Parameter Structure on page 41.

Each bit in EventMask is used to identify the corresponding EventType (see Event Mask on page 55). For example: EventMask value 4 corresponds to bit number 3 (the bit number set). In Table 21 on page 55, bit number 3 corresponds to Antenna_Event and its EventType value is 3.

Set the Event Report parameter to FX9600 with required EventType parameter for which detailed report needs to be read. For example, EventMask value 4 corresponds to bit number 3 being set. By Referring to Event Mask Table, bit number 3 corresponds to Antenna Event and its EventType value is 3.

The Get Event Report parameter from the FX9600 Reader, and the values corresponding to the EventType set above, are reported if the event occurred on the FX9600 Reader.

Event Report	Data Type	Offset	Comments					
EventType	Byte	0	W: Select appropriate event					
GpiPortNumber	Byte	1	R: Event reported on GPI PIN Number					
GpiValue	Byte	2	R: GPI state					
AntennalD	Byte	3	R: Event Reported on Antenna ID					
AntennaStatus	Byte	4	R: Antenna Status					
TemperatureSource	Byte	5	R: Source of Temperature Event					
TemperatureAlarm	Byte	6	R: Temperature Alarm Level					
TemperatureValue	Byte	7	Temperature Value					
Record Parameter Index 79 Length of Record Parameter: 8 (Bytes)								

Table 19 Event Report

Module Parameter Error Status

Module parameters are set during the establishment of the connection described in Module Parameters Configuration. This record parameter can be read to check if there were any errors reported during the configuration.



NOTE: Module properties are set on Inventory Command and the Access Command module. Select the correct module name in the ID parameter of the RDREC function block.

Module Parameter Error Status	Data Type	Offset	Comments
ActiveProfileConfigStatus	Word	0	Profile Config Error Status
AntennaConfigStatus_0_1	Word	2	Antenna 0 (all) or 1 Config Error Status
AntennaConfigStatus_2	Word	4	Antenna 2 Config Error Status
AntennaConfigStatus_3	Word	6	Antenna 3 Config Error Status
AntennaConfigStatus_4	Word	8	Antenna 4 Config Error Status
AntennaConfigStatus_5	Word	10	Antenna 5 Config Error Status
AntennaConfigStatus_6	Word	12	Antenna 6 Config Error Status
AntennaConfigStatus_7	Word	14	Antenna 7 Config Error Status
AntennaConfigStatus_8	Word	16	Antenna 8 Config Error Status
PreFilterConfigStatus	Word	18	Pre-Filter ID 1 Config Error Status
TriggerConfigStatus	Word	20	Trigger Config Error Status
Record Parameter Index 80 Length of Record Parameter: 22 (By	tes)		

Table 20Module Parameter Error Status

Sample Ladder Diagram to Set/Get RFID Parameters

Figure 25 shows and example Antenna Config parameter.

To create the data type, add the external AntennaConfig.udt data type file supplied by Zebra; right click and select Generate from blocks from source.

Create the data block and add variables for the Set and Get Antenna Config operations as shown in the below.

	Devices												
Ĕ			•	2	1	1	8	.	🌄 🚞 🚏 Kee	p actual values 🛛 🔒	Sna	apshot	🖳 🖳 Copysnap
						Da	ta_	ble	ock_3				
Na	me						Na	me		Data type		Offset	Start value
	🔻 🔙 Prog	jram blocks		^	1		•	St	atic				
	📑 🛃	Add new block			2		•	•	SetAntennaConfig	"AntennaConfig"		0.0	
		Main [OB1]			3	-		•	PowerLevel	Word		0.0	16#0
	🥃 (Data_block_1 [DB1]			4	-		•	TagPopulation	Word		2.0	16#0
	🧧 ເ	Data_block_2 [DB3]		_	5	-		•	TariValue	Word		4.0	16#0
	🧉 (Data_block_3 [DB4]		-	6	-		•	RFModeIndex	Byte		6.0	16#0
) 🕨 🕞 S	System blocks			7	-		•	Target	Byte		7.0	16#0
	🕨 🕨 🙀 Tech	nnology objects			8	-		•	Session	Byte		8.0	16#0
	🔻 🔚 Exte	rnal source files			9	-		•	Sel	Byte		9.0	16#0
	📑 🛃	Add new external file			10	-		•	Antennald	Byte		10.0	16#0
	🧳 /	AccessCommandType.udt	t		11	-	•	•	GetAntenna Config	"AntennaConfig"		12.0	
	<u> </u>	AccessResponseType.udt			12	-		•	PowerLevel	Word		12.0	16#0
	I 100 - 100	AntennaConfig.udt			13	-		•	TagPopulation	Word		14.0	16#0
	ا 炎	nventoryCommandType			14	-		•	TariValue	Word		16.0	16#0
	🧳 F	PreFilter.udt			15			•	RFModeIndex	Byte		18.0	16#0
	a 🖉 🖉	StdEPCType.udt			16			•	Target	Byte		19.0	16#0
	ت 🏈	TriggerInfo.udt		~	17	-00		•	Session	Byte		20.0	16#0
<	. 🛌		>	-	18	-		•	Sel	Byte		21.0	16#0
~	Details view			_	19			•	Antennald	Byte		22.0	16#0
•	Details vie	vv											



Ladder Diagram to Read Parameter from the FX9600 Reader

The RDREC function block is used to read parameters from PROFINET devices.

Create the Ladder diagram shown in Figure 26 to read the Antenna Config parameter from the FX9600.

The ID parameter can be set to either the Inventory Command or Access Command module. From the RFID Parameters on page 43, Index is set to 35 (Antenna ID 0), the MLEN parameter is set to 11 (length in bytes for Antenna Config parameter) and Record parameter is set to the Data_block_3.GetAntennaConfig variable as created in previous step.

When the Data_block_3.EnableRead is set to True, RDREC function block reads the parameter from the FX9600 Reader and copies the contents to the Data_block_3.GetAntennaConfig variable and Data_block_3. EnableRead is set to False by Reset function.





Ladder Diagram to Write Parameter to PROFINET Devices

WRREC function block is used to write parameters to the PROFINET devices.

Create the Ladder diagram shown Figure 27 to write the Antenna Config parameter from FX9600

ID parameter can set to either Inventory Command or Access Command module. From the RFID Parameters on page 43 Index is set to 35 (Antenna ID 0) and Record parameter is set to the Data_block_3.SetAntennaConfig variable created above.

When the Data_block_3.EnableWrite is set to True, contents of Data_block_3.SetAntennaConfig variable is sent to the FX9600 Reader by the WRREC function block and Data_block_3. EnableWrite is set to False by the Reset function.





Alarms, Event Mask and Error Codes

Alarms

Antenna Disconnect Alarm

The FX9600 Reader reports an Antenna Disconnect alarm when one of the antennas connected to the device is disconnected, faulty or loose.

The alarm returns to normal when the required antenna is connected firmly back to device.

RFID Reader Exception

When the RFID radio in the FX9600 Reader malfunctions, an RFID Reader Exception alarm is reported.

The FX9600 Reader must be power cycled (restarted) to recover from this fault to continue with the operation.

RFID Disconnect

The FX9600 Reader reports RFID Disconnect alarm when the RFID radio malfunctions.

The Reader must be power cycled (restarted) to recover from this fault to continue with the operation.

Event Mask

Event Mask Is reported as part of Inventory Response and Access Command Response data.

Each bit in the Event Mask corresponds to an Event. EventType value could be used to fetch additional details from the FX9600 by using the Event Report RFID parameter.

Event Mask Bit Number	Event Name	EventType
0	GPI_EVENT	0
1	TAG_DATA_EVENT	1
2	BUFFER_FULL_WARNING_EVENT	2
3	ANTENNA_EVENT	3
4	INVENTORY_START_EVENT	4

Table 21	Event Mask Descriptions	s
		-

Table 21Event Mask Descriptions

Event Mask Bit Number	Event Name	EventType
5	INVENTORY_STOP_EVENT	5
6	ACCESS_START_EVENT	6
7	ACCESS_STOP_EVENT	7
8	DISCONNECTION_EVENT	8
9	BUFFER_FULL_EVENT	9
10	NXP_EAS_ALARM_EVENT	10
11	READER_EXCEPTION_EVENT	11
13	DEBUG_INFO_EVENT	13
14	TEMPERATURE_ALARM_EVENT	14

RFID Error Codes

Table 22RFID Error Codes

Error Code	Error Type
0	RFID_API_SUCCESS
1	RFID_API_COMMAND_TIMEOUT
2	RFID_API_PARAM_ERROR
3	RFID_API_PARAM_OUT_OF_RANGE
4	RFID_API_CANNOT_ALLOC_MEM
5	RFID_API_UNKNOWN_ERROR
6	RFID_API_INVALID_HANDLE
7	RFID_API_BUFFER_TOO_SMALL
8	RFID_READER_FUNCTION_UNSUPPORTED
9	RFID_RECONNECT_FAILED
10	RFID_API_DATA_NOT_INITIALISED
11	RFID_API_ZONE_ID_ALREADY_EXITS
12	RFID_API_ZONE_ID_NOT_FOUND
100	RFID_COMM_OPEN_ERROR
101	RFID_COMM_CONNECTION_ALREADY_EXISTS
102	RFID_COMM_RESOLVE_ERROR
103	RFID_COMM_SEND_ERROR
104	RFID_COMM_RECV_ERROR
105	RFID_COMM_NO_CONNECTION
106	RFID_INVALID_SOCKET
107	RFID_READER_REGION_NOT_CONFIGURED
108	RFID_READER_REINITIALIZING

Error Code	Error Type
109	RFID_SECURE_CONNECTION_ERROR
110	RFID_ROOT_SECURITY_CERTIFICATE_ERROR
111	RFID_HOST_SECURITY_CERTIFICATE_ERROR
112	RFID_HOST_SECURITY_KEY_ERROR
200	RFID_CONFIG_GET_FAILED
201	RFID_CONFIG_SET_FAILED
202	RFID_CONFIG_NOT_SUPPORTED
300	RFID_CAP_NOT_SUPPORTED
301	RFID_CAP_GET_FAILED
400	RFID_FILTER_NO_FILTER
401	RFID_FILTER_INVALID_INDEX
402	RFID_FILTER_MAX_FILTERS_EXCEEDED
403	RFID_NO_READ_TAGS
404	RFID_NO_REPORTED_EVENTS
405	RFID_INVENTORY_MAX_TAGS_EXCEEDED
406	RFID_INVENTORY_IN_PROGRESS
407	RFID_NO_INVENTORY_IN_PROGRESS
420	RFID_TAG_LOCATING_IN_PROGRESS
421	RFID_NO_TAG_LOCATING_IN_PROGRESS
422	RFID_NXP_EAS_SCAN_IN_PROGRESS
423	RFID_NO_NXP_EAS_SCAN_IN_PROGRESS
500	RFID_ACCESS_IN_PROGRESS
501	RFID_NO_ACCESS_IN_PROGRESS
502	RFID_ACCESS_TAG_READ_FAILED
503	RFID_ACCESS_TAG_WRITE_FAILED
504	RFID_ACCESS_TAG_LOCK_FAILED
505	RFID_ACCESS_TAG_KILL_FAILED
506	RFID_ACCESS_TAG_BLOCK_ERASE_FAILED
507	RFID_ACCESS_TAG_BLOCK_WRITE_FAILED
508	RFID_ACCESS_TAG_NOT_FOUND
510	RFID_ACCESS_SEQUENCE_NOT_INITIALIZED
511	RFID_ACCESS_SEQUENCE_EMPTY
512	RFID_ACCESS_SEQUENCE_IN_USE
513	RFID_ACCESS_SEQUENCE_MAX_OP_EXCEEDED
514	RFID_ACCESS_TAG_RECOMMISSION_FAILED
515	RFID_ACCESS_TAG_BLOCK_PERMALOCK_FAILED
516	RFID_ACCESS_NXP_TAG_SET_EAS_FAILED

Table 22	RFID Error Codes	(Continued)
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Error Code	Error Type
517	RFID_ACCESS_NXP_TAG_READ_PROTECT_FAILED
518	RFID_ACCESS_FUJITSU_CHANGE_WORDLOCK_FAILED
519	RFID_ACCESS_FUJITSU_CHANGE_BLOCKLOCK_FAILE D
520	RFID_ACCESS_FUJITSU_READ_BLOCKLOCK_FAILED
521	RFID_ACCESS_FUJITSU_BURST_WRITE_FAILED
522	RFID_ACCESS_FUJITSU_BURST_ERASE_FAILED
523	RFID_ACCESS_FUJITSU_CHANGE_BLOCK_OR_AREA_G ROUPPASSWORD_FAILED
524	RFID_ACCESS_FUJITSU_AREA_READLOCK_FAILED
525	RFID_ACCESS_FUJITSU_AREA_WRITELOCK_FAILED
526	RFID_ACCESS_FUJITSU_AREA_WRITELOCK_WOPASS WORD_FAILED
527	RFID_ACCESS_NXP_CHANGE_CONFIG_FAILED
528	RFID_ACCESS_IMPINJ_QT_READ_FAILED
529	RFID_ACCESS_IMPINJ_QT_WRITE_FAILED
530	RFID_ACCESS_G2V2_AUTHENTICATE_FAILED
531	RFID_ACCESS_G2V2_READBUFFER_FAILED
532	RFID_ACCESS_G2V2_UNTRACEABLE_FAILED
533	RFID_ACCESS_G2V2_CRYPTO_FAILED
601	RFID_RM_INVALID_USERNAME_PASSWORD
602	RFID_RM_NO_UPDATION_IN_PROGRESS
603	RFID_RM_UPDATION_IN_PROGRESS
604	RFID_RM_COMMAND_FAILED
605	RFID_NXP_BRANDID_CHECK_IN_PROGRESS
606	RFID_NO_RF_SURVEY_OPERATION_IN_PROGRESS
607	RFID_RFSURVEY_IN_PROGRESS
700	RFID_INVALID_ERROR_CODE

Appendix

Pre-Filter Settings Example

The FX9600 Reader supports 32 Pre-Filters. Pre-Filter 1 is provided through Module Parameters Configuration. Remaining Pre-Filters from 2 - 32 can only be accessed using PROFINET Acyclic Read/Write commands.

Report Tags That Match Pattern

In Table 23 and Table 24, Antenna config parameter values and Pre-Filter Config parameter values are shown to apply a filter to the report only tag EPCs that begins with 2F 22.

Antenna Config	Data Type	Value	Comments
PowerLevel	Word	1000 - 3000	Choose required power
TagPopulation	Word	100	Assuming 100 tags in field
TariValue	Word	0	Default
RFModeIndex	Byte	0	Default
Target	Byte	0 (State A)	State A
Session	Byte	S1	Session S1
Sel	Byte	2	Select SL_ALL
Antennald	Byte	0 (All Antenna)	All antennae

Table 23 Antenna Config Parameters - Report Tags

Table 24	Pre-Filter Config Parameters - Report Tags
----------	--

Pre-Filter	Data Type	Value	Comments
TagPatternBitCount	Word	16	2F 22 is 2 bytes of 16 bits
BitOffset	Word	32	Tag EPC has PC (2 bytes) and CRC (2 bytes) at the beginning and the Pattern 2F 22 only starts after these 4 Bytes. Therefore, offset is 32.
Tagpattern	Byte[36]	2F, 22, 00, 00,	Tag EPC begins with pattern 2F, 22
Action	Byte	0	0 (INV_A_NOT_INV_B refer <u>0 – 7 Refer Select</u> <u>Command Section under C1G2</u> <u>Specification</u>) to Report tags with this pattern.

Pre-Filter	Data Type	Value	Comments	
Target	Byte	2	As Session S1 is selected in Antenna Config	
MemoryBank	Byte	1	EPC Memory Bank	
AntennalD	Byte	0	Apply this filter on all antennae	
PreFilterID	Byte	2	Using Pre-Filter Id 2	

Table 24 Pre-Filter Config Parameters - Report Tags (Continued)

Ignore Tags That Match Pattern

In Table 25 and Table 26, Antenna config parameter values and Pre-Filter Config parameter values are shown to apply a filter to **not report** tag EPCs that begins with 8D F0.

Table 25	Antenna Config	Parameters -	Ignore	Tags
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Antenna Config	Data Type	Value	Comments
PowerLevel	Word	1000 - 3000	Choose required power
TagPopulation	Word	100	Assuming 100 tags in field
TariValue	Word	0	Default
RFModeIndex	Byte	0	Default
Target	Byte	0	State A
Session	Byte	S1	Session S1
Sel	Byte	2	Select SL_ALL
Antennald	Byte	0 (All Antenna)	All Antenna

Table 26	Pre-Filter Config Parameters - Report Tags
----------	--

Pre-Filter	Data Type	Value	Comments
TagPatternBitCount	Word	16	8D F0 is 2 bytes of 16 bits
BitOffset	Word	32	TAG EPC has PC (2 bytes) and CRC (2 bytes) at the beginning and the Pattern 2F 22 only starts after these 4 bytes. This is why offset is 32
Tagpattern	Byte[36]	8D F0 00 00	Tag EPC begins with pattern 8D, F0
Action	Byte	4	4 (INV_B_NOT_INV_A refer <u>0 – 7 Refer Select</u> <u>Command Section under C1G2 Specification</u>) to Report tags with this Pattern.
Target	Byte	2	As Session S1 is selected in Antenna Config
MemoryBank	Byte	1	EPC Memory Bank
AntennalD	Byte	0	Apply this filter on all Antenna
PreFilterID	Byte	2	Using Pre-Filter Id 2



NOTE: The user can customize this example by keeping the parameter values in bold text as shown and the remaining parameter values can be changed. For example, choose a memory bank other than EPC, select a particular antenna or change the Power or RF Mode Index.

The applied Pre-Filter takes effect when the Inventory operation is performed with EnablePreFilter set to a non-zero value in the Inventory Command parameter.

Reading Only Unique EPC Tags

With the default trigger setting, the FX9600 Reader reports each time tag EPC is read. The tag which is closer to the antenna is likely read a greater number of times. However, there are situations where it is necessary to read all the tags in visibility of the antenna only once.

The FX9600 Reader can be configured to report once every few seconds, minutes or hours using the Trigger Config. Using this feature, it is possible to read only the unique tags.

Consider a scenario where RFID tagged items are moving on a conveyer belt and are in the field of antenna visibility for about 30 seconds. In this scenario it is possible to set the trigger settings to report all tags only once, every 30 seconds. Since the tagged item is moving and goes out of antenna visibility within 30 seconds, each tag is reported only once.

Trigger Config	Data Type	Offset	Default Values	Comments
PeriodicTime	DWord	0	0	Used when start trigger is "periodic" (millisecond)
StartDelay	DWord	4	0	Used when start trigger is "periodic" (millisecond)
Timer	DWord	8	0	When stop trigger type is "Duration" or as "Timeout" (millisecond)
PeriodicReportDuration	DWord	12	30	30 = report once every 30 second
TagEventTimeOut	Word	16	0	Tag Event Timeout (millisecond)
Count	Word	18	0	Used when stop trigger is "tag Observations" or "n attempts"
StartTriggerType	Byte	20	0	0 = Immediate
StartGPIPortNumber	Byte	21	0	GPI pin number
StartEventType	Byte	22	0	0 = High to low
StopTriggerType	Byte	23	0	0 = Immediate
StopGPIPortNumber	Byte	24	0	GPI pin number
StopEventType	Byte	25	0	0 = High to low
EnableTagEvent	Byte	26	0	Enables tag events (Reports TagEvents in the extended standard and long Inventory Response modules)

Table 27 Trigger Config - Read Only Unique EPC Tags

Memory Estimation for Cyclic Data Exchange

Table 28 describes the sizes of various modules and sub-modules available with the FX9600 device for cyclic data exchange with PLC.

Table 28 Module and Sub-module Sizes	Table 28	Module and Sub-module Sizes
--------------------------------------	----------	-----------------------------

Module Name	Sub Module Name	Size (Bytes)	Data Direction
Inventory Command		8	PLC to Device
Standard EPC MODULE	Standard EPC Tags	33	Device to PLC
	Handshake	1	PLC to Device
Extended Standard EPC MODULE	Extended Standard EPC Tags	44	Device to PLC
	Handshake	1	PLC to Device
Long EPC MODULE	Long EPC Tags	85	Device to PLC
	Handshake	1	PLC to Device
Extended Long EPC MODULE	Extended Long EPC Tags	96	Device to PLC
	Handshake	1	PLC to Device
Access	Access Command	152	PLC to Device
Command/Response	Access Response	155	Device to PLC

To estimate memory requirements on PLC, see the example in Figure 28 where Access Command/Response, Inventory Command and 2 Standard EPC Modules are configured.

Figure 28 Memory Estimate Example



Total Output Memory (Q Addresses) can be calculated as follows:

Total Q Address = Access Command + Inventory Command + 2 * Handshake Total Q Address = 152 + 8 + 2 * 1

Total Q Address = 162

Total Input Memory (I Addresses) can be calculated as follows:

Total I Address = Access Response + 2 * Standard EPC Tags

Total I Address = 155 + 2 * 33

Total I Address = 221

Ensure that the required total Q Address and I Address are free and available for use on the PLC to use required module configuration.



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